

ZOJE
中捷缝纫机
SEWING MACHINE



ZOJE
THE BEST IN CHINA
中国最好的缝纫机

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全球服饰行业设备解决方案运营商
OPERATOR OF EQUIPMENT SOLUTIONS FOR THE
GLOBAL CLOTHING INDUSTRY

绿动力 中捷智造
GREEN POWER 品牌动力



BRIEF INTRODUCTION

中捷概况

中捷公司，创建于1994年，注册资金5.678亿元，总资产26亿元，已成为全球最大的工业缝纫机生产企业，拥有世界上最先进的装配、涂装、铸造、机壳加工自动化装备，拥有行业内唯一“省级研究院”和两大研发中心。国际化的设备、先进的科技，凝练成卓越的品质，形成独特的产业集群，为众多缝制设备企业提供良好的发展平台，成为集聚度高、产品科技含量高、品牌知名度与美誉度高、全球工业缝纫机综合实力最强的生产基地。年生产能力达到100万台。

Founded in 1994, with 567.8 million yuan of registered capital and total assets 2.6 billion yuan, ZOJE's international equipment along with advanced science and technology compacted into an excellent quality and formed a unique industrial cluster, also offered a good development flat for a lot of sewing material enterprises. Now it with the strongest overall comprehensive strength in producing industrial sewing machines all over the world, with highly agglomeration degree, whose products are with highly technological content along with a good popularity and renowned reputation, the annual production capacity reaches 1 million sets, become the biggest industrial production manufacture in world.

全球最大的缝制设备生产企业

THE WORLD'S LARGEST PRODUCTION ENTERPRISE OF SEWING EQUIPMENT

全球服饰行业机电一体化设备解决方案运营商
全球最大的缝制设备生产企业
中国最齐全的缝纫机产品链
中国缝制机械协会副理事长单位
中国服装协会常务理事单位
全国工商联服装商会副会长单位

The operator of global apparel industry electromagnet integration equipment solutions
The worldwide biggest sewing equipment manufacturer
The most complete sewing machine products chain
Executive Chairman Unit of China National Garment Association
Vice President Unit of Textile & Garment Chamber of Commerce
China Association of Industry & Commerce



LEADER IN
INDUSTRIAL SEWING MACHINE
工业缝纫机领跑者

FIRST-CLASS FACILITIES FOR HIGH QUALITY PRODUCTS

一流设备，凝练品质

先进科技转化生产力，需要先进的生产加工能力
装备国际化是提升国际竞争力的重要品质
为“品质成就卓越”打下坚实基础

The conversion of advanced technology into productivity needs advanced production and processing capability.
Equipment internationalization is an important assurance for enhancing international competitiveness.
A solid foundation has been laid for "quality leading to excellence".

中捷不惜斥巨资引进世界上最先进的装配、涂装、铸造自动化生产流水线、投资1.3个亿引进全球最先进的缝纫制造设备柔性生产线、1.98 亿的平缝机壳底板自动生产线，高精度先进检测设备等国际装备，改变了中国缝纫机生产模式，来提升中国缝制设备的国际化进程。

For promote the internationalization of Chinese sewing equipment, ZOJE takes many millions to introducing the most advanced automatic production lines of the world for assembly, painting and casting. Such as, invested 130 million to introduce the flexible production lines from abroad and spent 198 million yuan on lockstitch's baseplate production equipment, high-precision detection equipment and many advance international equipments.

- ① 总投资1.98亿的平缝机壳底板全自动生产线
- ② 全自动装配流水线
- ③ 全自动加工中心
- ④ 铸造分公司
- ⑤ 超声波清洗车间
- ⑥ 全自动涂装流水线
- ⑦ 电子配套公司
- ⑧ 省级技术研发中心
- ⑨ 精密检测中心

- Total investment 198 million on lockstitch baseplate production line
- Automatic assembling line
- CNC center
- ZOJE casting company
- USC cleaning workshop
- Automatic painting line
- Electronic supporting equipment company
- Provincial R&D center
- Precision testing center

全球工业缝纫机最先进的国际化装备 The most advanced international production and processing equipment of industrial sewing machine in the world

通过自主研发，建立中国的知名品牌，提高“中国制造”的内涵和质量，是实现“中国制造”向“中国创造”转变的必由之路。

中国国际缝制设备产业园为机电一体化产品的开发奠定了良好的基础。
斥巨资引进了世界上最先进的装配、涂装、铸造自动化生产流水线。
拥有省级技术研发中心。技术人员72名。

Through independent research, built famous brand of China, improve the content and quality of "Made in China". It is the only way to achieve "Created in China" from "Made in China".

China International Sewing Equipment Industrial Park has made a good foundation for integrated products developing.
Spent heavily on introducing the most advanced automatic assembly, painting and casting lines.
Has technological R&D centers. 72 technicians .



GLOBAL BRAND STRATEGY

中捷，全球化品牌战略

外向型、集约化、国际化

全球服饰行业机电一体化设备解决方案运营商

ZOJE, Global Brand Strategy

Extrovert type, intensification, internationalization

The operator of global apparel industry electromagnet integration equipment solutions

多渠道打造国际名牌

实施国际化人才战略

构建科研开发网络

装备国际先进的生产线

拓展国际化营销网络

服务创新赢得用户

强化品牌形象

构建完美供应链打造价值优势

Through multi-channel to make international brand

To carry out the strategy of international talent

Building scientific research to develop internet

To equip the international advanced production line

To extend the international sales net

Service innovation to win user

To intensify brand image

Building perfect supply chain to make the value advantage

符号说明

SYMBOL DESCRIPTION

	箱体式 Box type		自动剪线 Auto thread trimmer		针迹宽度 Stitch width		立式标准旋梭 Vertical hook (Standard)
	平板式 Flat type		针迹长度 Stitch length		上下送料 Top and bottom feed		卧式大旋梭 Horizontal hook (Large)
	筒式 Cylinder type		加固线 Straight line bartacking		下送料 Bottom feed		卧式标准旋梭 Horizontal hook (Standard)
	平台式 Flat type		挡线 Thread wiper		针送料 Needle feed		薄料 Light materials
	摆幅 Stitch width		模式 Sewing mode		差动比 Differential ratio		中厚料 Medium materials
	针数 No. of needles		缝料厚度 Thickness		综合送料 Unison feed		厚料 Heavy materials
	弯针 Looper		转速 Sewing speed		针间距 Needle gauge		功率 Power
	机针 Needle		压脚高度 Alternation range		摆梭 Shuttle hook		重量 Weight
	离合式针杆 Split needle bar		刺绣范围 Sewing area(mm)		立式大旋梭 Vertical hook (Large)		体积 Measurement
	线数 No. of threads		针迹长度 Stitch length		缝料 Sewing material		纽扣尺寸 Button size

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SPECIAL FUNCTION SERIES

特种机系列

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

Superb craftsmanship comes out of delicate technique with which achieves every craft. Excellent product comes out of precise design with which every machine is well made. And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.



[中国服装协会 中国缝制机械协会]

联合推荐产品



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全球速度最快的模板机

THE FASTEST AUTOMATIC PATTERN SEWING MACHINE ALL OVER THE WORLD

21世纪最大的服装设备革命

从一人一机到一人多机，

无需熟练技术即可上岗操作智能高效、

全模板自动化操作，颠覆传统服装作业模式

Greatest garments equipment revolution in the 21st century. From one worker operates one machine to more machines. Even workers without any experience can work immediately. It adopts high-efficiency intelligent automatic operation, upend the traditional assignment mode.



ZJ-AM-5775AH-BH-900

全自动模板机

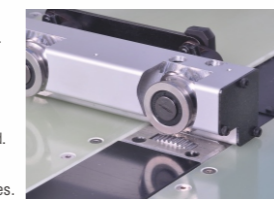
INTELLIGENT AUTO PATTERN SEWING MACHINE

特种机系列

SPECIAL FUNCTION SERIES

- 效率高、利润回报快、用工少
High efficiency, quick profit return, less labor.
- 无限大 × 900 的缝制范围
Sewing range: Infinity * 900
- 同步带传动模板等创新机械机构
Innovative synchronous belt transmission mechanism.
- 功能强大的智能闭环电控系统
Strong functional closed-loop control system.
- 采用锁式线迹技术，线迹美观牢固
Adopt lockstitch technique, the stitch is beautiful and solid.
- 新型缝料切刀机构，减少工序
New type cutting mechanism, reducing the workstages.

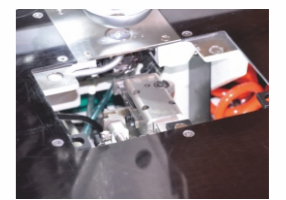
一体式圆弧导轨设计和新型压框机构
Integrated circular arc guide design and new press frame mechanism



360° 智能自动切刀
功能强大轻松应对各种工序
strong adaptability, easily apply to various processes



创新自动换梭机构
Innovative automatic hook-changing mechanism



Icon	Model	Needle	Speed	Dimensions	Stitch Length
	ZJ-AM-5775BH-B-K-800	DPX5 7-12# (表面镀锌) DPX5 7-12#(Ti on the surface)	3200rpm(针距3.5mm以内) 3200rpm(stitch length less than 3.5mm)	X向无限大, Y向实现800mm X-axis infinite, Y-axis 800mm	0.1~12.7mm(0.05mm/单位) 0.1~12.7mm(0.05mm)
	ZJ-AM-5775BH-900	DPX5 7-12# (表面镀锌) DPX5 7-12#(Ti on the surface)	3200rpm(针距3.5mm以内) 3200rpm(stitch length less than 3.5mm)	X向无限大, Y向实现900mm X-axis infinite, Y-axis 900mm	0.1~12.7mm(0.05mm/单位) 0.1~12.7mm(0.05mm)
	ZJ-AM-5775BH-RK-800	DPX5 7-12# (表面镀锌) DPX5 7-12#(Ti on the surface)	3200rpm(针距3.5mm以内) 3200rpm(stitch length less than 3.5mm)	X向无限大, Y向实现800mm X-axis infinite, Y-axis 800mm	0.1~12.7mm(0.05mm/单位) 0.1~12.7mm(0.05mm)
	ZJ-AM-5775BH-K-800	DPX5 7-12# (表面镀锌) DPX5 7-12#(Ti on the surface)	3200rpm(针距3.5mm以内) 3200rpm(stitch length less than 3.5mm)	X向无限大, Y向实现800mm X-axis infinite, Y-axis 800mm	0.1~12.7mm(0.05mm/单位) 0.1~12.7mm(0.05mm)
	ZJ-AM-5775BH-LK-800	DPX5 7-12# (表面镀锌) DPX5 7-12#(Ti on the surface)	3200rpm(针距3.5mm以内) 3200rpm(stitch length less than 3.5mm)	X向无限大, Y向实现800mm X-axis infinite, Y-axis 800mm	0.1~12.7mm(0.05mm/单位) 0.1~12.7mm(0.05mm)

选配装置：-B 代表自动换梭；-RK 代表360° 智能切刀；-K 代表直刀缝切；-LK 代表激光切刀（具体产品与型号以实物为准）

中压脚行程 Medium pressure foot stroke	标准4mm Standard 4mm	识别模板 Identification of the template	对模板能自动识别999个花样 Automatically identify 999 kinds of templates	输入电压范围 Input voltage	220V ± 44V
存储花样 Pattern Storage	最多999个花样 (单个花样最大5000针) Maximum 999 patterns (maximum 5000 needles for one pattern)	文件格式 File format	支持.DXF/.PLT等格式文件 Support format files, such as dxf/.plt etc	输出功率 Output power	550W

十一大优势 创造价值

11 ADVANTAGES, CREATE WORTH

中捷
智能模板机领导品牌
THE LEADING BRAND
OF INTELLIGENT AUTOMATIC PATTERN SEWING EQUIPMENT

1、X向双电机驱动 two X step motor driving together

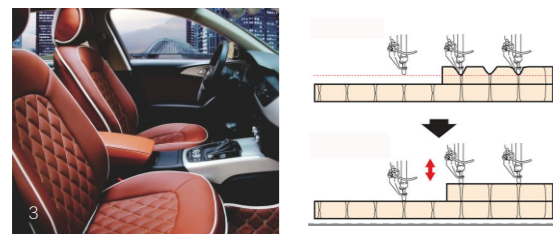
X向采用双电机精准驱动，线迹稳定美观。
The direction of X use two step motor driving together, get the stable and beautiful stitch performance.

2、X向传感器 X shaft sensor

采用先进传感技术，模板自动精确定位，效率高，起缝位置准确，确保品质；
Adopt advanced sensor technology, automatic template precise positioning, high efficiency; sewing beginning position is accurate, ensure sewing quality.

3、全新智能中压脚机构 New intelligent middle presser foot structure

能更好轻松应对不同厚度的缝料，适用范围更广，使用效率高。
Sewing the different thickness material more easily, wider range of application, high efficiency.



4、智能找模板原点 Intelligent seek the origin of pattern

实现快速定位，避免操作工人在使用中因模板未放到位导致机针扎模板及浪费缝料等问题；
To realize position quickly, which is avoiding needle pricked the pattern and wasting the material and other issues.

5、新压框机构设计，采用压框导轨互换技术 New presser foot frame mechanism, new type presser foot frame and old type presser foot frame guide rail can be exchange

采用压框导轨互换技术，受力均匀，有效消除高速运转下而产生间隙，线迹稳定美观，缝制范围大，更便捷，模板使用成本低。
Adopt new type presser foot frame, the new type presser foot frame and old type presser foot frame guide rail can be exchange, this technology make the presser foot frame presser uniform. can effectively eliminate the gap under high sewing speed. get the stable and beautiful stitch performance, Large range of sewing, more convenient, low cost of the template

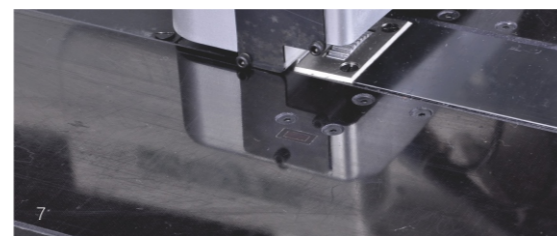


6、智能切刀 Intelligent cutting knife

扩展功能强大，适应性强，功能强大轻松应对各种工序的应用；
Powerful expanded function, strong adaptability, easily apply to various processes.

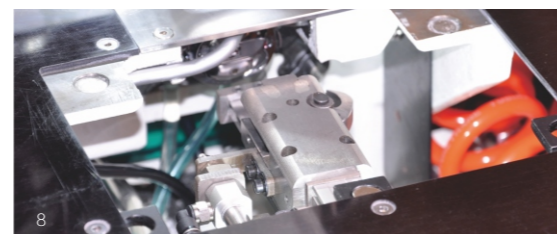
7、高科技新材料台面 New high-tech material platform

采用高科技新型材料，耐磨持久，不会污染缝料，保持缝料清洁；
Adopt new high-tech material platform, wear-resisting, keep fabric clean.



8、自动换梭 Automatic hook changing

采用全球创新自动换梭技术，先进技术大大减小换梭频率，大大提升生产效率；
Adopt global pioneered automatic hook changing, advanced technology reduces hook changing rate, highly improved manufacture efficiency.



9、生产管理 Intelligent manufacture management

融合互联网技术，可远程管理传输花样图案，设备管理生产进度；
Mix together Internet technology, can manage long-distance pattern design transmission and production schedule.

10、生产效率提升 Productivity improved

运行速度3200转，起缝速度1000转，生产效率极大提升；
The fastest operation speed 3200 rpm, leading start-sewing speed 1000 rpm in sewing industry, highly improved production efficiency.

11、先进的闭环系统 Advanced closed-loop system

精确控制运动轨迹，强大图案编辑功能，线迹更加美观；
Accurate control motion trail; the powerful pattern transmission and editing, makes stitch more beautiful.



新一代电脑圆头锁眼机领航未来

NEW GENERATION COMPUTERIZED EYELET BUTTON-HOLING SEWING MACHINE, LEADING THE FUTURE

多功能大型液晶真彩触摸操作面板
更方便直观调用各种放存花样

Multifunctional LCD touch screen operation panel
Convenient and intuitive to invoke stored patterns



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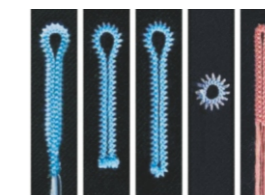
ZJ5821A

全自动电脑圆头锁眼机
AUTOMATIC EYELET BUTTONHOLING SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 最高缝速2700针/分钟
Max speed: 2700rpm
- 低功耗经济型产品
Lower power consumption, economical product
- 多功能大型液晶显示屏
Multifunctional LCD touch screen
- USB接口快速传输
Fast transmission by USB
- 智能闭环控制系统
Intelligent closed-loop control system

提高图案的精确性、更美观
More accurate and beautiful patterns



宽大的工作空间
Wide operation space



闭环系统精确控制图案更精美
Closed-loop system accurate control to make the pattern beautiful



选购件 Optional

面线夹持装置 Upper thread clamp device

可以防止在缝切起始时线的松动，保证准确、高质量的缝迹。

It can avoid the thread loose at the beginning of sewing, to ensure the sewing accuracy and quality.

踏板单元 Pedal Unit

单踏板控制压脚降低和缝切机启动操作，这一快速操作方式适合要求高产量的腰带和扣眼缝切。

Single pedal control the presser foot and machine start operation, suitable for high-quality waistband and buttonhole sewing.

手动启动开关 Manual starting switch

可使用手动开关分别控制压脚降低和缝切机启动操作，这一操作方式适合立式操作。

Can manual control the presser foot and machine start operation, it's suitable for stand operation.

	ZJ5820A / ZJ5820B	ZJ5821A / ZJ5821B	ZJ5822B
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面线剪线装置 Upper thread trimmer device	长线剪切 Long thread cut	长线剪切 Long thread cut	短线剪切 Short thread cut
自动底线剪线装置 Automatic under thread trimmer device	无 Without	长线剪切 Long thread cut	短线剪切 Short thread cut
用途 Application	女装、男装 Ladies' dress, men's dress		劳动布、工作服 Denim, overalls
缝制速度 Sewing speed	1000~2700rpm (可以100rpm为单位设定) 1000-2700rpm (100rpm per unit)		
功能 Function	剪线装置仅剪切面线。 可缝制最长为50mm的扣眼。 Can cut only the upper thread. Maximum buttonhole stitch length is up to 50mm.	剪线装置将较长地剪切所有线头。在缝纫持续过程中可在更长距离内安全把握线尾。很合适要求精确剪切线头或手动剪线的情况。 Long cut all the thread. Thread end can be held during sewing, suitable for accuracy cut or manual cut.	剪线装置将较短地剪切线头，这样可省去手动剪线的麻烦和降低耗线量。 Short cut all the thread. Eliminate the trouble of manual trimming and reduce the consumption of the threads.
针迹形状 Sewing shape			
锁缝长度 Buttonhole length	5-50mm	5-50mm	L1422:14~22mm* L1826:14~26mm L2230:22~30mm L2634:26~34mm* L3442:34~42mm*
针迹节距 Stitch length	0.5~2.0mm		
针迹幅宽 Stitch width	1.5mm~5.0mm (机械式1.5mm~4.0mm、程序式可加宽1.0mm) 1.5mm-5.0mm(mechanical type 1.5mm-4.0mm, computerized type can widen 1.0mm)		
锥形加固长度 Taper bartack length	0~20mm		
压脚高度 Presser foot lifter height	标准为12mm (可以到16mm为止) Standard 12mm(max 16mm)	16mm	
启动方式 Starting mode	脚踏开关 (脚踏板式、2连脚踏板式) 或是手动开关 pedal switch (foot pedal type, twin foot pedal type) or manual switch		
送布方式 Feed mechanism	X、Y、θ的3脉冲马达间歇送布 Intermittent feed by X, Y, θ 3 pulse motors		
机针 Needle	DO x 558-NY2#14~#18(风琴) DO x 558-NY2#14~#18 (organ)		
安全装置 Safety device	内置暂停功能及当安全电路发生故障时的自动停止装置 Built-in scram button and the auto-stop device when the safety circuit breaks down		
上轴马达 Shaft motor	Ac伺服马达 (4极 550W) AC servo motor (4 poles 550W)		
空气压力 Air presser	主调节器: 0.5MPa 锤子压力调节器: 0.4MPa	Main regulator: 0.5MPa Hammer air pressure regulator: 0.4MPa	
空气消耗量 Air consumption	43.2 l/min (8次循环/min) 43.2 l/min (8 recycles/min)		
电源 Power	单相100V/200v、三相200V/220V/380V/400V 400VA Single phase 100V/200V, three phase 200V/220V/380V/400V 400VA		
重量 Weight	毛重: 230kg 净重: 188kg Gross Weight: 230kgs Net Weight: 188kgs		

新一代电子套结机智领未来

A NEW GENERATION COMPUTERIZED BARTACKING SEWING MACHINE LEADING THE FUTURE

软硬件完美协助
感知反馈、自动反馈、精确定位、
拒绝失步、快速响应、智能高效

Software and hardware perfectly integrated
Sensory automatic feedback, precise positioning, speed out of control avoidance, quick response, high efficiency.



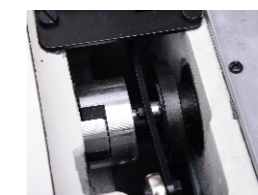
ZJ1900DSS-3

高速直驱电子套结机
HIGH-SPEED COMPUTERIZED DIRECT-DRIVE BARTACKING SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 全新设计的全密封大连杆
Newly designed totally enclosed connecting bar
- 新的剪线部分设计
New thread trimmer mechanism design
- 新的电子夹线器
Max speed up to 3500rpm
- 先进的闭环智能系统，操控便捷
Advanced closed-loop control system, easy operation
- 缝制范围广、花样多
Large sewing area, variety kinds of patterns

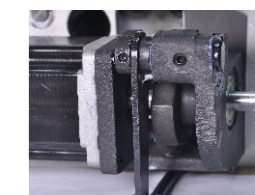
全新设计全密封大连杆机构
Newly designed totally enclosed connecting bar structure



一体直驱技术
Oneness direct drive technology



先进剪线凸轮机构
Advanced thread trimmer cam mechanism



	剪线	剪线	剪线	剪线	剪线	剪线	剪线
ZJ1900DSS-3 标准型(Standard type)	DPx5 16#	√	30x40	√	√	17mm	3000
ZJ1900DHS-3 厚料类(Heavy material)	DPx17 19#	√	30x40	√	√	17mm	3000
ZJ1900DFS-3 内衣类(For underwear)	DPx5 16#	√	30x40	√	√	17mm	3000
ZJ1900DMS-3 针织类(For knitting)	DPx5 19#	√	30x40	√	√	17mm	3000
ZJ1900DCS-3 帽眼类(For caps holes)	DPx5 19#	√	30x40	√	√	17mm	2500
ZJ1900DSS-0604P-J-TP-3	DPx5 16#	√	60x40	√	√	17mm	2500

开启数字科技新缝纫

OPEN THE ERA OF NEW DIGITAL SEWING TECHNOLOGY

具有连续缝、循环缝组合缝制，实现高品质与高效率完美结合。

A combination of continuous sewing and cycling sewing achieve perfect combination of high quality and efficiency.



扫一扫更多内容
Scan for more information



开启「闭环」数字缝制新时代

OPEN THE ERA OF CLOSED-LOOP DIGITAL TECHNOLOGY SEWING

软硬件完美协助
感知反馈、自动反馈、精确定位、
拒绝失步、快速响应、智能高效

Software and hardware perfectly integrated
Sensory automatic feedback, precise positioning, speed out of control avoidance, quick response, high efficiency.



扫一扫更多内容
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ZJ5780A

高速直驱电子平头锁眼机
HIGH-SPEED COMPUTERIZED LOCKSTITCH BUTTONHOLING SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 大型多功能触摸彩色液晶操作面板
Multifunctional color LCD touch screen operation panel
- 功能强大的智能闭环控制系统
Intelligent closed-loop control system
- 智能化的多次切刀功能
Intelligent multiple knife dropping function
- 六个高精度步进马达，智能自动化运行
6 stepping motors to realize automatic operation
- 独特的电子夹线机构
Unique electronic thread clamp mechanism
- 花样形状多带记忆花样功能
Variety kinds of patterns, with patterns memory function
- 具有下缝与合缝组合键功能
With basting sewing and joint close combination key function

闭环系统精确控制图案更精美
0.1mm精确控制 (选配)
Closed-loop makes accurate control and magnificent pattern 0.1mm accurate controlled (Optional)



操作性优越的平台形状
Superior operability platform



图案精准美观
Precise and beautiful patterns



缝制图标	刀头尺寸	针号	转速	最大缝幅	适用材料	标准缝幅	套结幅度
	6.4-31.8mm (1/4" ~ 1 1/4")	DPX5(11#)11#-14#	4,200针分(rpm)	(Max)最大17mm	衬衫、女装、工作服等棉布纽扣 Shirts, Lady clothing, Overalls and other cotton materials	(Max)最大120mm (Standard)标准5mm	
		DPX5(11#)11#-14#	4,200针分(rpm)	(Max)最大17mm	T恤、POLO衫等针织纽扣 T-Shirt, Polo Shirt and other knitted cotton materials	(Max)最大120mm (Standard)标准5mm	
		DPX5(11#)11#-14#	4,200针分(rpm)	(Max)最大17mm	衬衫、女装、工作服等棉布纽扣 Shirts, Lady clothing, Overalls and other cotton materials	(Max)最大120mm (Standard)标准5mm	

选配装置：AS 衬衫、女装、工作服等棉布纽扣；AK T恤、POLO衫等针织纽扣；AL 代表加长；

切刀尺寸 Knife size	6.4-31.8mm (1/4" ~ 1 1/4")	切刀驱动方式 Knife drive mode	步进马达驱动 Driven by stepping motor	标准花样数 Standard pattern number	30个花样 30 patterns
可记忆数据 Storage	最多99个花样 Max. 99 patterns	自动抬压脚 Auto-presser foot lifter	针摆、送布驱动方式 Needle, feeding drive mode	步进马达驱动 Driven by stepping motor	电源/消耗电力 Power consumption
					单相AC220V~240V/600VA Single phase 220V-240V/600VA

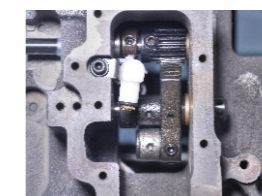
ZJ1900DSS-C

高速直驱电子套结机
HIGH-SPEED COMPUTERIZED DIRECT-DRIVE BARTACKING SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 全新设计的全密封大连杆
Newly designed totally enclosed connecting bar
- 新的剪线部分设计
New thread trimmer mechanism design
- 最高的缝纫速度达到3500rpm
Max speed up to 3500rpm
- 先进的闭环智能系统，操控便捷
Advanced closed-loop control system, easy operation
- 缝制范围广、花样多
Large sewing area, variety kinds of patterns

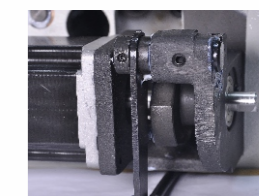
全新设计全密封大连杆机构
Newly designed totally enclosed connecting bar structure



3500转业界最高境界
The industry's highest speed 3500rpm



先进剪线凸轮机构
Advanced thread trimmer cam mechanism



缝制图标	针号	剪线	缝幅	转速	压脚	套结幅度
	DPx5 16#	√	30x40	√	√	17mm 3000
	DPx17 19#	√	30x40	√	√	17mm 2700
	DPx5 11#	√	30x40	√	√	17mm 3000
	DPx5 11#	√	30x40	√	√	17mm 3000
	DPx5 16#	√	30x40	√	√	17mm 2500
	DPx5 16#	√	60x40	√	√	17mm 2500



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拒绝失步

AVOID THE SPEED OUT OF CONTROL

聪明的闭环智能运动控制系统

具有自动实时反馈能力

The intelligent closed-loop motion control system can feed back in real time.



闭环电控的优点:

The advantage of the closed-loop control system:

闭环智能运动控制系统应用原理：能够实时监控机械结构的运动趋势，在若干步进电机的后端增加可实时传递动作反馈信号，对运动偏差进行实时补偿和修正；减少高速运行时的失步，消除了机械配合误差，提高动作精准度，缩短动作响应时间，达到提升效率的目的，具有较强的抗干扰能力，能进行有效的控制，从而保证预定目标的实现。

Intelligent closed-loop control system working principle: It monitors real-time the mechanical structure movement trend, increases feedback signal at the rear end of several stepping motors, with real-time motion compensation and error correction. It reduces stall speed runtime, eliminates mechanical errors, improves movement accuracy, shortens response time action, in order to enhance efficiency and strong anti-interference ability, which can be effectively controlled to ensure the realization of the objectives set.

1900D闭环电控特点

The characteristics of ZJ1900D closed-loop control system:

- 1.迷你型闭环电控箱重量轻、体积小、携带安装方便；
- 2.采用闭环的X轴电机与闭环Y轴电机，在高速状态下，闭环X轴电机与闭环Y轴电机配合送料精准不失步；
- 3.闭环抬压电机抬升压脚及压脚下压响应速度快，生产效率高。

1. Mini closed-loop control box is light, small, easy carry and installation.
2. With closed-loop X axle motor and Y axle motor, the feed cooperation is accurate under high speed.
3. The foot lifter motor responds rapidly and improves the work efficiency.

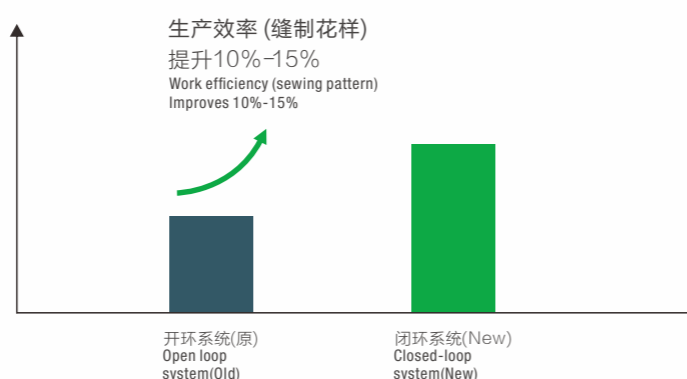
闭环和开环对比:

Comparison with the old type:

项目 Item	反馈系统 Feedback system	对运动偏差实时补偿和纠错能力 Real-time motion compensation and error correction
开环系统 Open-loop system	无 No	无 No
闭环系统 Closed-loop system	有 Yes	有 Yes

闭环机器与开环机器效率的对照

Comparison with the old type:



全新革命技术全球科技打造精品

THE NEW GLOBAL REVOLUTIONARY TECHNOLOGY CREATES QUALITY GOODS

全密封大连杆，齿轮部位的润滑设计，极大提高了使用寿命，并有效降低整机噪音

The totally enclosed connecting bar, lubrication design to the eccentric wheel and gear, extend the machine life and decrease the noise.



ZJ-1903D-301-C

高速电子钉扣机
HIGH-SPEED ELECTRONIC BUTTON SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 齿轮部位的润滑设计，提高了使用寿命，降低整机噪音；
Lubrication design to the gear extends the machine life and decreases the noise.
- 新的剪线设计，使剪线更稳定，线动作更紧凑连贯；
The new thread trimmer design makes the trimming more stable and smooth.
- 底线夹持的设计，有效解决了在薄料缝制中偶有不上线的问题。
The bottom thread clamp design, efficiently reduces the bottom thread problem of the light material.
- 新型的自动抬压脚和剪线机构
New type auto foot lifter and trimmer structure.

内置33种不同缝制花样
Built-in 33 different kinds of pattern

应对不同缝制规格
Suitable for different sewing requirement



ZJ-1903D-301-C	DPx17 (#14)	2700rpm	Φ8-Φ22mm	0.1mm-10m	(Max)最大13mm	摆梭结构 Shuttle hook

针杆行程 Needle bar stroke	45.7mm	储存容量 Maximum stitch	最大20,000针 20,000 stitches	标准花样数 Standard pattern	50个花样 50 patterns
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可储存数据数 Storage data	50个花样(可追加至200个花样) 50 patterns (can extend to 200 patterns)	扩大缩小机能 Expand and narrow proportion function	20-200% (1%单位) 20-200% (1% per unit)	储存媒体 Medium	EE-Rom/EP-Rom
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全自动电子花样机 ELECTRONIC PATTERN SEWING MACHINE

采用先进的彩色触摸屏技术，快速调节大压脚的角度，耗电低，存储能力强。

Adopts advanced color LED touch screen, the big presser foot's angle can be quickly and easily adjusted. Energy saving and powerful data storage.



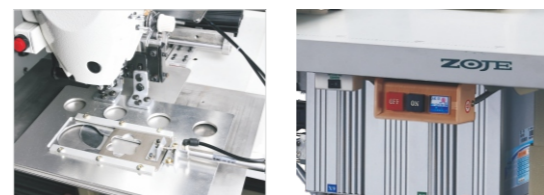
ZJ5770A-1510HF1

高速电子花样机
ELECTRONIC PATTERN SEWING MACHINE

特种机系列
SPECIAL FUNCTION SERIES

- 作为电子循环缝缝机它实现了2800rpm的最高缝制速度；
The machine achieves the highest sewing speed of 2800rpm for a computer-controlled cycle machine.
- 通过脉冲马达驱动，抬压脚的动作比原来的缩短了1/4；
The stepping motor drive, the work clamp lifter's operating time has been reduced to one-fourth that of the conventional device.
- 有效防止启缝时的跳线及布料反面“鸟巢”现象；
The new thread clamp design makes the performance more stable.
- 功能强大的智能闭环电控系统。
The bottom thread clamp design, efficiently reduces the bottom thread problem of the light material.
- 提高送布精度，减少高速缝制时的偏重面缝料时的缝制偏差现象。
Improve the feed precision, deduct the sewing deviation when sewing in high speed.

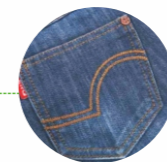
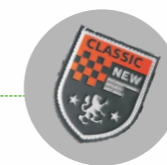
压脚方式可根据作业用途选择最合适的类型
The work clamp lifting method can be selected according to the application of your machine.



优质的伺服电机，穿刺力强，速度高，降低耗能
Advanced servo motor, low noise, high speed, reduce energy consumption.

	ZJ5770-1510HF1	ZJ5770-3020HF1	ZJ5770-2213HF1	ZJ5770A-1510	ZJ5770A-3020
缝纫范围 Sewing area	150mm (X) 100mm (Y)	300mm (X) 200mm (Y)	220mm (X) 130mm (Y)	150mm (X) 100mm (Y)	300mm (X) 200mm (Y)
最高缝制速度 Max. speed	2,500rpm(间距3mm以上时) (Stitch length more than 3mm)		2,800rpm(间距3mm以下时) (Stitch length less than 3mm)		

压脚方式可根据作业用途选择最合适的类型
The work clamp lifting method can be selected according to the application of your machine.



液晶显示屏 LCD display
采用7寸真彩液晶显示屏，用户可以使用手指或其他物体点触屏幕，完成相应的操作
7-inch color LCD screen, users can use fingers or other objects touch screen.

电脑控制系统 Computer control system
该产品采用世界先进的控制技术，多项技术指标达到国际同行标准。
The product uses advanced control technology, many technical indicators have reached international standard counterparts.

先进的无供油化技术防止了油污
Advanced dry technology prevents oil stains
针杆、挑线杆是通过润滑脂润滑，旋梭部则是由没槽提供微量机油。先进的无供油化技术，能确保缝品的洁净。
Needle bar unit and thread take-up unit is lubricated with grease, and the hook is fed with a minute quantity of oil from the oil tank. Advanced dry technology, protects your products from being stained with oil.

ZJ - 5770 A - 1510 - H - F - 1

5770:
series No.

无：常规型 N0: Normal
A: 改进型 A: New type

缝制范围 Sewing area
1510: 150mmX100mm
2213: 220mmX130mm
3020: 300mmX200mm

H: 厚料 H: Heavy material
S: 标准 S: Standard material

脚踏板类型 1: 移动式踏板 2: 固定式踏板
Type of Foot PEDAL 1: Movement pedal 2: Fixation pedal

驱动类型

A: 电磁铁驱动压脚 B: 双气缸齐动式驱动分体式压脚
C: 双气缸分动式驱动压脚 D: 双气缸分动式+翻转驱动压脚
E: 双气缸分动式+专用可调整式驱动压脚
F: 双气缸分动式驱动压脚(整体式压脚)
G: 双气缸分动式驱动压脚+伸缩驱动压脚 N: 快换模板
H: 双气缸齐动式驱动压脚+侧滑驱动压脚 K: 侧滑压脚

Type of driving

A: Electromagnet driving press foot
B: Double cylinder moving together driving press foot
C: Double cylinder moving separate driving press foot
D: Double cylinder moving separate & reversal driving press foot
E: Double cylinder integral & adjustable driving press foot
F: Double cylinder moving together driving press foot (integrated type)
G: Double cylinder moving together & flexible driving press foot
H: Double cylinder moving together & sideslip driving press foot

全球最新款专业鞋机 NEW TYPE POST BED MACHINE

省电 + 省线
直驱电控 + 自动切线

省时 + 省力
自动倒缝 + 自动抬压脚

Energy saving + Thread saving
Direct drive control box + Auto trimmer
Time-saving + Effort saving
Auto reversing + Auto foot lifter



全球首创
GLOBAL PIONEER



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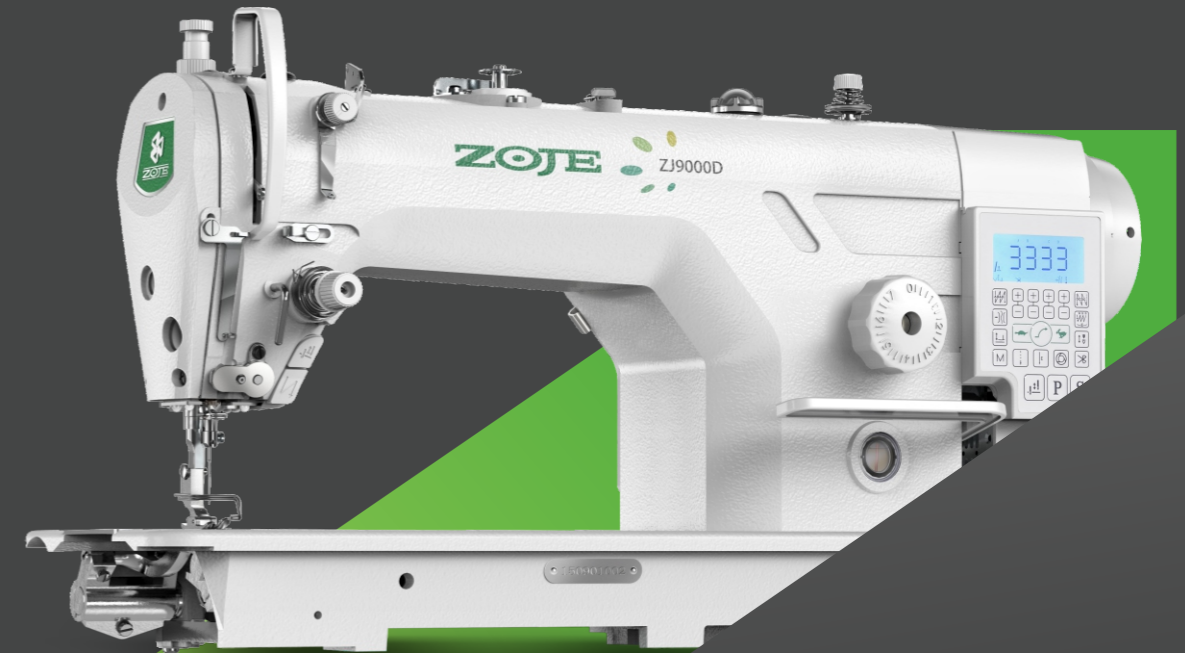
LOCKSTITCH SERIES

平缝机系列

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

Superb craftsmanship comes out of delicate technique with which achieves every craft; Excellent product comes out of precise design with which every machine is well made; And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.



ZJ9610SA-D3-H-3

高速直驱罗拉车一体机
HIGH-SPEED DIRECT-DRIVE POST-BED MACHINE(ALL-IN-ONE)

特种机系列
SPECIAL FUNCTION SERIES

采用立柱式底板
Adapt column type bottom plate.

直接驱动方式
Direct drive mode.

线迹美观、噪音更低、节能高效
Nicer stitch, lower noise, energy saving, high efficiency.

智能、高效操作系统面板
Intelligent and efficient operation panel.

精细的电磁气阀和安全可靠的小气缸
Delicate electromagnetic air valves and safe, reliable, small cylinder.

节省费线头，更为环保
Thread saving, more environmentally protection.

先进的针距调节器
Advanced needle gauge adjuster



新型的切线刀
New thread cutter



适应性广
Extensive adaptability



规格	针距	转速	针距范围	切线	抬压脚
ZJ9610SA-3	134PCL90/14(M)、134PCL120/19(H)	200-3000rpm	(M、H) 0.8-4.5mm CH7 0.8-7mm	√	By hand 7mm By knee 8mm
ZJ9620SA-3	134-35S 90/14(M)、134-35S 120/19(H)	200-2000rpm	(M、H) 0.6-3.6mm	√	By hand 7mm By knee 8mm

规格 Specifications	单针系列 / 双针系列 Single needle series Double needle series	缝料类型 Material type	M, H	工作电压 Operating voltage	200-240V	自动抬压脚 Auto foot lifter	√
加油方式 Oil feed mode	自动供油 (旋梭) Automatic oil supply (hook)	驱动方式 Drive mode	电磁铁式 Magnet mode	额定功率 Rated power	550W	自动倒缝 Auto reversing	√

平缝机微油时代真正到来

THE TIME OF MINI OIL LOCK STITCH SEWING MACHINE IS COMING

缝纫机微油时代的到来
绿色环保缝纫时代的到来
低碳节能缝纫时代的到来
智能高效为你带来巨大的经济效益
为用户带来高性价比的缝纫机

The coming time of mini oil
The coming time of green sewing
The coming time of low carbon energy saving sewing
Intelligent and high efficiency bring huge benefits to you
Bring the high cost-performance ratio sewing machine to user



扫一扫更多内容
Scan for more information

ZJ9000DA-D5S

高速直驱四自动微油一体平缝机
HIGH SPEED COMPUTERIZED MINI OIL LOCKSTITCH SEWING MACHINE (ALL IN ONE)

平缝机系列
LOCKSTITCH SERIES

- 改进送料机构，提升送料能力；
Improved feeding mechanism, enhance the feeding performance.
- 电控集成到机头上，操作方便；
Control box integrated into the head, easy to operate.
- 拥有9项国家专利；
Owns 9 National patents.
- 直驱伺服马达，节能高效；
Direct drive servo motor, energy saving and high efficiency.
- 微油润滑系统，确保缝料清洁；
Micro oil lubrication system to make sure sewing material clean.
- 绿色循环技术
Green recycling technology.

13大创新 13 sets innovations

微油 绿色环保 MINI OIL Green	性能 厚薄通吃 PERFORMANCE suit for light and heavy duty (general material)	直驱 节能低碳 DIRECT DRIVE energy saving and low carbon	经济 高性价比 ECONOMIC High cost-performance ratio
----------------------------------------	-----------------------------------------------------------------------------------------	-------------------------------------------------------------------	--------------------------------------------------------------

型号	面料	速度	针距	针号	油	功率
ZJ-9000DA-D5S	中厚料 Medium heavy	5000针/分(rpm)	5mm/7mm	6mm标准(Standard) 13mm最大(Max)	DBX1 #9-#18	10#白油 220V/550W
ZJ-9000D-D3	中厚料 Medium heavy	5000针/分(rpm)	5mm/7mm	6mm标准(Standard) 13mm最大(Max)	DBX1 #9-#18	10#白油 220V/550W

1 干式机头（清洁环保） DRY HEAD

针杆、挑线杆采用进口优质矿物润滑脂润滑，消除挑线杆甩油、针杆滴油现象，彻底解决油污问题，保持缝料清洁，实现高品质无油缝纫效果；

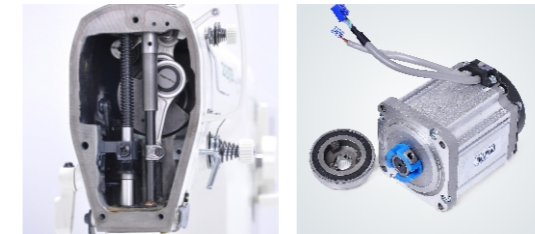
Needle bar, thread take up adopts the grease, without the oil leak. Make sure the material clean, achieve high performance sewing without oil.

2 改进的刺线挑线结构(轻松适应各类缝线)

IMPROVED THREAD TAKE UP MECHANISM(EASILY SUIT FOR DIFFERENT THREAD)

调整了挑线杆与针杆的配合关系，使挑线行程与针杆行程能够确保常规缝线（棉线）的缝纫效果的同时，提高了本产品对丝光线的收线效果，用户无需繁琐调试即可实现高品质的丝光线缝纫效果；

Adjusted the cooperative relationship of thread take up lever and needle bar, not only ensure the effect of the conventional thread sewing, but also improve the mercerized thread retracting effect, realized high quality sewing effect of mercerized thread without complicated debugging.



3 7mm 大针距设计 7MM BIG NEEDLE GAUGE

本系列产品最大针距可达7mm，完全满足毛巾、百洁布、围裙、垫布等产品的车缝需求，解决使用厚料机加工造成的设备投入成本高，车缝品质差的弊端，节省设备成本投入，提高生产效率同时增加效益；

The maximum needle gauge of this series is 7mm, can suit for various products sewing needs, such as towel, scouring pads, aprons, layered cloth etc. Save the cost of equipment, improve productivity and efficiency in the meantime.

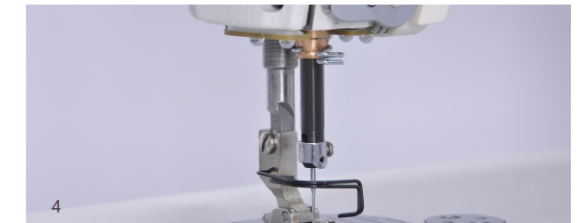


4 金刚石针杆，超高硬度、耐磨性超强、永不磨损

ADAMAS NEEDLE BAR OWNS HIGH HARDNESS AND SURPERFINE ABRASION PERFORMANCE

针杆表层使用了 DLC 涂层技术，硬度可达8000HV（普通针杆的10倍），摩擦系数低至0.05~0.2，所经过处理的零件耐磨性能超过普通针杆200多倍。另外，DLC 涂层具有优异的热稳定性与耐腐蚀性。主要应用于航天设备、工业刀具、高性能汽车发动机等高精、高附加值设备的关键零部件。

Needle bar adopts the DLC paintcoat technology, the hardness can reach to 8000HV (10 times more than normal needle bar). Wear-resisting ratio can be lower to 0.05~0.2, after plating, the parts wear resistance is 200 times higher than normal needle bar. Moreover, DLC works excellent for the heat insulation and anti-corrosion. Mainly apply to aerospace equipment, industrial cutting knife, high quality car's engine and others etc.



5 改进的抬牙送料机构（厚薄通吃）

IMPROVED LIFTING FEED MECHANISM (SUIT FOR GENERAL MATERIAL, INCLUDE LIGHT, MEDIUM, HEAVY DUTY)

根据不同厚度缝料的缝纫特性，调整了抬牙送料与刺布的配合关系，优化主轴电机的扭矩输出程序，过厚穿刺力强，轻松应对单层到十六层布料的高速车缝，从单层过渡到多层快速车缝，线迹美观稳定；

According to different material, adjust coordination between lifting feed mechanism and sewing material. Optimized the output program of main shaft motor's torsion, easily transition one to sixteen layer material, make the stitch beauty.



6 USB多功能插座 USB MULTI-FUNCTIONAL PLUG BASE

引入USB插座，独立电源设计，保障充电安全，能够提供5V/1000mA的稳定电源，满足主流电子产品的快速充电需求，解决工厂车工手机充电难的问题。可提供产品升级服务等数据交换功能；

Multi-function USB plug base, independent electrical power design, guarantee the safety of battery charging, provide 5V/1000mA stable power, meet the needs of mainstream electronic products' charging, solve the difficult problem of mobile phone charging in factory, also it can provide Product upgrade service and other data exchange function.



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7 全封闭式主轴传动机构

FULLY ENCLOSED MAIN SHAFT TRANSMISSION MECHANISM

全封闭式的主轴传动设计，提高使用寿命，完全与外部隔离的传动与润滑，消除了服装工厂粉尘、布料碎屑进入缝纫机内部造成的磨损问题，全密封式的传动系统降低了整机运转噪音。另外，封闭式的润滑完全杜绝了缝纫机自身对缝纫布料带来污染的风险，有助于改善缝纫品质与缝纫环境，节省机油的使用量；

Fully enclosed main shaft driving design can prolong using life, also the isolated transmission and lubrication system can prevent dust and the fabric scraps into the machine reduce the parts' abrasion, noise. And there is no risk to pollute material, it is not only benefit to improve sewing quality and environment, but also can save the machine.



8 轴流风扇 (专利技术) AXIAL FAN (PATENT TECHNOLOGY)

电控系统采用带风扇功能的手轮，合理的风道设计，无论主轴是高速运转还是高负荷运转都能保证电控系统在安全的温度环境下运行；

Control box adopt fan function hand wheel, join the reasonable air duct design to ensure the main axle can work in a security environment whatever high-speed or high load operation.



9 自锁式针距旋钮 (专利技术)

AUTO-LOCK STITCH LENGTH KNOB (PATENT TECHNOLOGY)

全新设计的自锁式针距旋钮，只需轻按旋钮即可设定针距，无需额外对针距旋钮进行加固操作，通过内置的自锁装置可确保针距旋钮不产生任何偏移现象；

Newly designed auto-lock stitch length knob, just need to softly press and then rotate the knob to set up stitch length, no need more movement to fix it, the inner auto-lock device can make sure knob will not shifting.

10 短线头剪线功能

SHORT THREAD END FUNCTION

创新独特剪线结构设计，实现了动刀在针板孔正下方剪线，不留多余线头，控制线头最短长度在3mm。

The unique thread trimmer structure design, can realize the moving knife cutting thread under the needle plate. The thread end shortest length is 3mm.

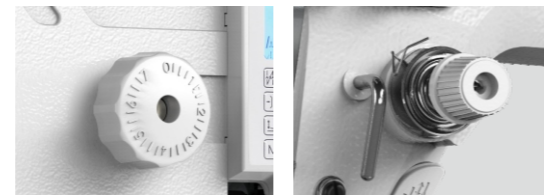


11 电子松线器 (精确控制剪线后线头的长度)

ELECTRONIC THREAD TENSION DEVICE (ACCURATE CONTROL THE LENGTH OF THREAD END)

取代传统的剪线电磁铁松线，结构更紧凑，彻底消除以往松线钢丝脱落及不复位的问题，并实现松线时机可调，提高不同缝线在剪线后线头长度的稳定性；

Instead of traditional electromagnet to make thread tension, more compact structure, completely eliminate the problem steel wire fall off and can't reset. Realize the time when to make tension is adjustable, the stability of thread end's length will be improved after cutting.

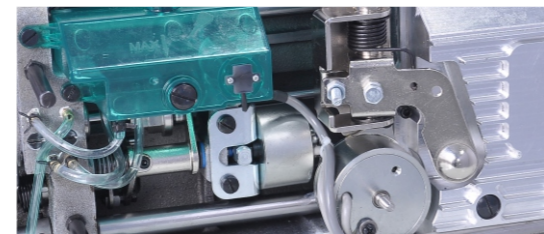


12 一体式抬压脚系统 (专利技术)

ALL IN ONE FOOT LIFTER SYSTEM (PATENT TECHNOLOGY)

膝落机构和抬压脚电磁铁直接安装在机头内，结构紧凑，便于安装使用，膝碰助力功能，大大减轻用户的操作疲劳。

Both knee foot lifter device and foot lifter magnetic device are fixed inner the machine, more compact structure, more convenient install and use, operate more easily.

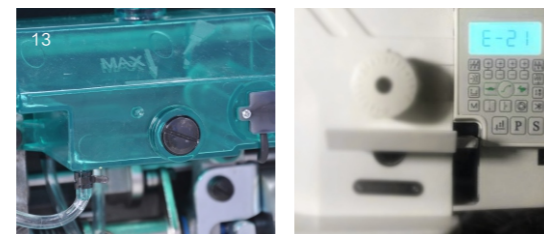


13 油路循环自动报警系统 (专利技术)

AUTOMATIC OIL CYCLING EARLY WARNING SYSTEM (PATENT TECHNOLOGY)

全新的旋梭供油系统，自带低油量预警与自动自收功能。自动预警功能可根据油盒剩余油量进行预警或者终止运行，确保旋梭在润滑良好的环境下运转，有效防止旋梭干磨引起的断线、劈线、噪音，提高旋梭使用寿命。旋梭油量自动回收功能能够自动回收旋梭润滑时的多余油量，无需担心旋梭上的多余油量造成缝料和环境的污染，节省用户润滑油的投入，根据测试，采用该技术每年可为客户节约60%的旋梭用油。

Newly hook oil cycling system with low oil early warning and automatic recycle function. According to rest in oil tank, the warning system can early warning or stop work, to ensure hook working at good lubrication environment. Can avoid hook dry running cause thread cut, thread split, noise efficiently, improve hook serve life. The recycle function can recycle the extra oil after lubricate. Do not need to worry about the material and environment pollution, only because you didn't clean the hook oil in time, reduce the user's oil cost. According to test, this technology can save 60% hook oil every year.



引领缝纫行业机电一体大改革

LEADING THE REVOLUTION OF MECHATRONICS OF SEWING INDUSTRY

新增电子松线器，能精确控制自动剪线时面线释放的时间，致使剪线线头更稳定；
针距调节结构，简化以前复杂的结构，倒回缝时噪音更低，针距更准确；

New added electronic clamp, can control the time of auto trimmer to release the surface thread accurately, to keep the stitch more stable.
Needle gauge adjuster, simplify complex structure, reversing with lower noise, needle gauge more accurately.



ZJ9813AR-D4N

直驱高速微油四自动防鸟巢平缝一体机
HIGH SPEED DIRECT DRIVE COMPUTERIZED LOCKSTITCH SEWING MACHINE (ALL-IN-ONE)

平缝机系列
LOCKSTITCH SERIES

改进送料机构，提升送料能力
Improved feeding mechanism to improve the feeding performance.

电控集成到机头上，操作方便
Electronic integrated into the head, easy to operate.

在点动开关上增加补针键
Increase the stitch compensation function in the inching switch.

直驱伺服马达，节能高效
Direct drive servo motor, energy saving and high efficiency.

微油润滑系统，确保缝料清洁
Mini oil lubrication system, to ensure that the material is clean.

新款液晶可视化操作面板
New type LCD visualized operation panel.

改进送料机构,提升送料能力
Improved feeding mechanism to improve the feeding capacity



全球首创风扇散热系统
Global first fan cooling system



防鸟巢设计
Wind perving design.



ZJ9813AR-D4N	DPx1 14#	0-5mm	√	√	旋刀(Round knife)	32.7mm	5000	√

引领缝纫行业机电一体大改革 LEADING THE REVOLUTION OF MECHATRONICS OF SEWING INDUSTRY

新增电子松线器，能精确控制自动剪线时面线的释放时间，致使剪线线头更稳定；
针距调节结构，简化以前复杂的结构，倒回缝时噪音更低，针距更准确；
New added electronic clamp, can control the time of auto trimmer to release the surface thread accurately, to keep the stitch more stable. Needle gauge adjuster, simplify complex structure, reversing with lower noise, needle gauge more accurately.



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引领缝纫行业机电一体大改革 LEADING THE REVOLUTION OF MECHATRONICS OF SEWING INDUSTRY

调试方便，反应快捷，操作简单
集系统、电机于一体
Convenient adjustment, quick response, simple operation
Integrated motor and control system into head



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ZJ9813AR-D4J

直驱微油高速四自动一体平缝机
HIGH SPEED DIRECT DRIVE COMPUTERIZED BIRD'S NEST PREVENT LOCKSTITCH SEWING MACHINE (ALL-IN-ONE)

平缝机系列
LOCKSTITCH SERIES

- 改进送料机构，提升送料能力；
Modified feeding mechanism improves feeding capacity.
- 电控集成到机头上，操作方便；
Control box integrated into the head, easy to operate.
- 在点动开关上增加补针键；
Add stitch compensation function to inching switch.
- 直驱伺服马达，节能高效；
Direct drive servo motor, energy saving and high efficiency.
- 微油润滑系统，确保缝料清洁；
Mini oil lubrication system ensures clean material.
- 新款液晶可视化操作面板
New LCD visualized operation panel.

独特风扇手轮设计
Unique fan device design



改进送料机构,提升送料能力
Improved feeding mechanism to improve the feeding capacity



新款内置式,自动抬压脚结构
New built-in automatic presser foot structure



						针杆行程 Needle bar stroke		
ZJ9813AR-D4J	DPx1 14#	0-5mm	√	√	旋刀(Round knife)	32.7mm	5000	√

ZJ9903 series

高速直驱微油针送布一体机平缝
HIGH SPEED DIRECT DRIVE DRY HEAD NEEDLE FEED LOCKSTITCH MACHINE (ALL-IN-ONE HEAD)

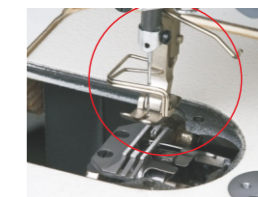
平缝机系列
LOCKSTITCH SERIES

- 全新外观专利设计，超宽工作空间
New body design, extra wide working space..
- 采用内置式直驱伺服系统，实现了机器的快速启动和制动的精确度
Built-in bobbin winder,easier operate, optional, feeding model of needle feed and bottom feed more simple and convenient.
- 内置绕线器,操作简单针送料与下送切换模式，简单、便捷
Adopts the built-in direct-drive servo system to achieve the accuracy when start and stop.

自动倒回缝
Automatic reverse



自动拨线
Automatic thread wiper



旋刀自动剪线
Auto-thread trimmer



ZJ9903A-D3B	Dbx1 14#	0-5mm	√	√	平刀(Flat knife)	4000	√
ZJ9903AR-D3B	Dbx1 14#	0-5mm	√	√	旋刀(Round knife)	4500	√

新一代智能电脑平缝机领航未来

LEADING THE REVOLUTION OF MECHATRONICS OF SEWING INDUSTRY

新增电子松线器，能精确控制自动剪线时面线放松的时间，致使剪线线头更稳定；

针距调节结构，简化以前复杂的结构，倒回缝时噪音更低，针距更准确；

New added electronic clamp, can control the time of auto trimmer to release the surface thread accurately, to keep the stitch more stable. Needle gauge adjuster, simplify complex structure, reversing with lower noise, needle gauge more accurately.



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高性价比直驱节能一体机

COST-EFFECTIVE DIRECT DRIVE ENERGY SAVING LOCKSTITCH SEWING MACHINE (ALL-IN-ONE)

调试方便 / 反应快捷 / 操作简单
集系统、电机于一体

Easy adjustment/Quick response/Easy operation
Integrate the control system, motor all in one head



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ZJ9703AR-D4J

直驱高速四自动平缝一体机

HIGH SPEED DIRECT-DRIVE COMPUTERIZED LOCKSTITCH SEWING MACHINE(ALL-IN-ONE)

平缝机系列

LOCKSTITCH SERIES

- 绿色环保、智能高效
Environmental-friendly, intelligent and high efficiency.
- 自动供油系统，速度快、噪音低
Auto-lubrication system, high speed, low noise.
- 省电节能控制精准
Energy saving.
- 高效自动化程度高
High efficiency and intelligent.
- 外形美观结构紧凑
Beautiful appearance and structure.
- 使用操作更便捷
Easily operation.

配置新型电子夹线器
New type electronic thread clamp device



双面全封闭LED照明
Double side full closed LED lighting



全球首创风扇散热系统
Global first fan cooling system



						润滑油 Oil	电机功率 Motor power
ZJ9703AR-D4J	薄料-中厚料 light-medium heavy material	5000针/分(rpm)	5mm	10mm标准(Standard) 13mm最大(Max)	DBX1 #9-#18	10#白油(White oil)	220V/550W
ZJ9703AR-5-D4J	中厚料-厚料 Medium heavy-Heavy material	3500针/分(rpm)	7mm	10mm标准(Standard) 13mm最大(Max)	DPX5 #16-#18	10#白油(White oil)	220V/550W

ZJ9513 series

高速直驱单针一体机

DIRECT DRIVE LOCKSTITCH MACHINE (ALL-IN-ONE HEAD)

平缝机系列

LOCKSTITCH SERIES

- 省电高效、节能环保
High efficiency, energy saving, environmental-friendly.
- 使用操作更简便
Easy operation.
- 维修保养性能提高
Improve the maintains performance.
- 缝制性能提高
Improve the sewing performance.
- 宽电压设计，适应全球电力系统
Designed by wide voltage, adapting to the global electric system.
- 电控自动诊断功能
Improve the control system self-check performance.

一体直驱技术，启动更迅速更节能
Direct drive all-in-one technology, start more rapidly more energy saving.



核心零件精密耐磨
Core part is precise and wearable



适应性强
Well-adapted



						润滑油 Oil	电机功率 Motor power
ZJ9513	薄料-中厚料 light-medium heavy material	5000针/分(rpm)	5mm	10mm标准(Standard) 13mm最大(Max)	DBx1 #9-#18	10#白油(White oil)	220V/500W
ZJ9513-G	薄料-中厚料 light-medium heavy material	5000针/分(rpm)	5mm	10mm标准(Standard) 13mm最大(Max)	DBx1 #9-#18	10#白油(White oil)	220V/500W
ZJ9513-5	中厚料-厚料 Medium heavy-Heavy material	3500针/分(rpm)	5mm	10mm标准(Standard) 13mm最大(Max)	DPx5 #16-#18	10#白油(White oil)	220V/550W



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HEAVY DUTY SERIES

厚料机系列 - HEAVY DUTY SERIES

花色机系列 - CHAIN STITCH MACHINE SERIES

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

Superb craftsmanship comes out of delicate technique with which achieves every craft; Excellent product comes out of precise design with which every machine is well made; And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.



服装模板作业理想缝纫

PERFECT CHOICE FOR TEMPLATE SEWING

采用可调式切布机构，调节操作简便，切边平整；
缝纫和切除缝边工序一次完成，效率高。

Adopts adjustable edge cutter structure, easy operation, tidiness
edge cut, sewing and edge cut finish together, high efficiency.



ZJ5303A-W-BD-B

高速直驱带刀平缝一体机
HIGH SPEED COMPUTERIZED SIDE CUTTER LOCKSTITCH SEWING MACHINE(ALL-IN ONE)

花色机系列
CHAIN STITCH SERIES

- 绿色环保、智能高效
Environmental-friendly, intelligent and high efficiency.
- 旋刀装置，适用于更厚面料
Rotary trimming device, suit for heavy material.
- 平稳启动，反应快捷
Stable start, quick response.
- 节能、低噪音、无辐射
Energy saving, lower noise, no radiation.
- 外形美观结构紧凑
Beautiful exterior and structure.
- 使用操作更便捷
Easy operation.

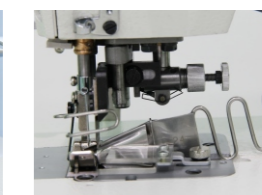
一体式内置直驱伺服马达
Built-in direct drive servo motor



拨差式切刀控制装置
Dial differential type edge
cutter device



卷边器装置
Folder device



ZJ5303A-BD-B	DBX1 14#	4500	4mm	6/8.5mm	√

服装模板作业理想缝纫

PERFECT CHOICE FOR TEMPLATE SEWING

采用可调式切布机构，调节操作简便，切边平整；
缝纫和切除缝边工序一次完成，效率高。

Adopts adjustable edge cutter structure, easy operation, tidiness
edge cut, sewing and edge cut finish together, high efficiency.



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双同步厚料机系列(长臂型)

HEAVY DUTY TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE SERIES(LONG ARM TYPE)

采用微油机头杜绝油润滑产生的渗油、漏油现象；
采用内置式直驱伺服系统，实现了机器的快速启动和制动的精准度；

Adapted mini oil machine head to avoid oil leakage.
Adapted build in direct drive servo motor, achieve fast start and precise sewing.



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information



ZJ5303A-W-BD

高速直驱带刀平缝一体机

HIGH SPEED COMPUTERIZED SIDE CUTTER LOCKSTITCH SEWING MACHINE(ALL-IN ONE)

厚料机系列
HEAVY DUTY SERIES

- 绿色环保、智能高效
Environmental-friendly, intelligent and high efficiency.
- 旋刀装置，适用于更厚面料
Rotary trimming device, suit for heavy material.
- 平稳启动，反应快捷
Stable start, quick response.
- 节能、低噪音、无辐射
Energy saving, lower noise, no radiation.
- 外形美观结构紧凑
Beautiful exterior and structure.
- 使用操作更便捷
Easy operation.

一体式内置直驱伺服马达
Built-in direct drive servo motor



拨差式切刀控制装置
Dial differential type edge
cutter device



内置绕线器
Build-in bobbin winder



Icon	Icon	Icon	Icon	Icon	Icon
ZJ5303A-W-BD	DBX1 14#	4500	5mm	6/8.5mm	√
ZJ5303A-W-BD-B	DBX1 14#	4500	5mm	6/8.5mm	√
ZJ5303AR-W-D2	DBX1 14#	4500	5mm	6/8.5mm	√
ZJ5303AR-W-D2-02-PF	DBX1 14#	4500	5mm	6/8.5mm	√

ZJ0303L-3-BD

直驱三自动双同步厚料一体机

HEAVY DUTY TOP AND BOTTOM FEED LOCKSTITCH SEWING MACHINE

厚料机系列
HEAVY DUTY SERIES

- 自动剪线、自动倒缝功能
Auto trimmer, auto reverse
- 优化程序设计，穿刺能力更强
optimization program design,
puncture of ability is more powerful
- 直驱伺服马达省电40%
Direct drive servo motor,
save power up to 40%
- 适用于皮革等厚料
Suitable for leather
and other heavy material
- 防脱线功能
Prevent off-line function
- 手轮加大设计方便操作
Bigger hand wheel design,
easy to operate
- 自动装置使用操作简单
Automatic device, easy operation
- 摆动轴镀铬，杜绝生锈
Swing axis plating,
prevent rusting

Icon	Icon	Icon	Icon	Icon	Icon
ZJ0303L-3-BD	DPx17 #22	2000	0-8mm	15mm	8mm
ZJ0303L-3-CX-BD	DPx17 #14	2000	0-5mm	15mm	5mm
ZJ0303L-3-CX-BD	DPx17 #25	2000	0-8mm	15mm	8mm
ZJ0303L-3-D4	DPx17 #25	2000	4-11mm	15mm	8mm

高速链缝机系列

HIGH SPEED CHAIN STITCH SEWING MACHINE SERIES

采用连杆式送料机构，全自动供油系统，使用寿命长。适用于各种不同面料的缝制。

Adopt the connecting rod feed system, automatic lubrication system, long using life, suitable for different kinds of fabric.



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ZJ3800-BD

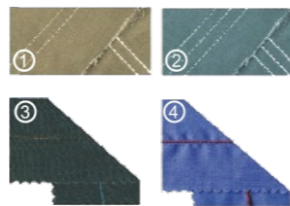
高速直驱链缝机

DIRECT DRIVE HIGH-SPEED CHAINSTITCH SEWING MACHINE

花色机系列
CHAIN STITCH SERIES

- 省电高效、节能环保
High efficiency, energy saving, environmental-friendly.
- 使用操作更简便
Easy operation.
- 维修保养性能提高
Improve repair and maintains performance.
- 缝纫性能提高
Improve the sewing performance.
- 操作性能提高
Improve the operation performance.

- ① ZJ3800-BD: 双针链缝一体机 (平行线迹)
ZJ3800: Double needle chain stitch all-in-one (parallel)
- ② ZJ3830-S-BD: 三针链缝一体机
ZJ3830: Triple needle chain stitch all-in-one
- ③ ZJ3820-BD: 双针链缝一体机 (前后线迹)
ZJ3820: Double needle chain stitch all-in-one (tandem)
- ④ ZJ4810-BD: 单针链缝一体机
ZJ4810: Single needle chain stitch all-in-one



ZJ3800-BD	TV x 7	4	★	★	5.5/10	4000	
ZJ3820-BD	TV x 7	4	★	★	5.5/10	4000	
ZJ3830-S-BD	TV x 7	4	★	★	5.5/10	3500	
ZJ3830-P-BD	TV x 7	4	★	★	5.5/10	4000	
ZJ4810-BD	TV x 7	4	★	★	5.5/10	4000	

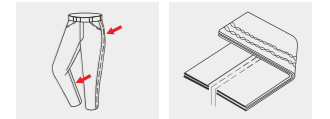
ZJ927

曲腕机
FEED-OFF-THE-ARM CHAINSTITCH MACHINE



低张力缝制，防止起皱。采用了可移动护针板，避免跳针。适用于衬衫、工作服、牛仔裤、帐篷、雨衣、鞋类等缝制。

Low tension sewing to avoid wrinkling. Adopts the removable needle plate to avoid stitch skipping. Suit for shirt, sports wear, caluas pants, raincoat, shoes, etc.



				拖布轮 Puller type	
ZJ927	TVX64#14	1/4, 1/8, 3/16, 7/32	2.1-4.0mm	-	3500
ZJ927-PL	TVX64#14	1/4, 3/16, 7/32	2.1-4.0mm	内置 Built-in	3500

曲腕机系列
FEED-OFF-THE-ARM CHAINSTITCH MACHINE

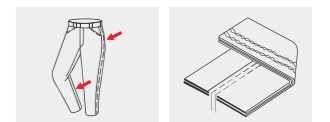
ZJ928

曲腕机
FEED-OFF-THE-ARM CHAINSTITCH MACHINE



悬臂筒形的特殊结构特别适合袖、裤等筒形部的搭接缝制。适用于男装、女装、衬衣、工作服、休闲裤、雨衣等缝制。

The special structure of cantilever tubular is especially suitable for sleeves, trousers and such kind of cylindric things joint sewing. Suit for men's suits, suit-dress, shirts, wrok suits, jeans tent, raincoats, etc.



				拖布轮 Puller type	
ZJ928	TVX5 18#	2.1-4.8mm	1/4, 3/8, 5/16, 9/32	-	3200
ZJ928-PL	TVX5 14#	2.1-4.8mm	1/4, 3/8, 5/16, 9/32	内置 Built-in	3200

DOUBLE NEEDLE LOCKSTITCH SERIES

双针机系列

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

Superb craftsmanship comes out of delicate technique with which achieves every craft; Excellent product comes out of precise design with which every machine is well made; And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.



ZOJE Eco products



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直驱先锋、高效节能
DIRECT-DRIVE PIONEER, ENERGY-EFFICIENT

可缝纫薄面料与厚面料，
适用于雨衣、夹克、衬衫等各种服饰的缝制

Suitable for light and heavy material
Suitable for raincoats, jackets, shirts and other costume



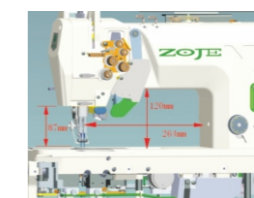
ZJ2845 series

直驱自动供油高速双针平缝机
HIGH SPEED DIRECT DRIVE DOUBLE-NEEDLE AUTO LUBRICATION LOCKSTITCH MACHINE

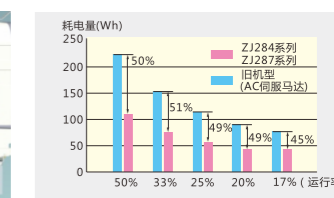
双针机系列
DOUBLE NEEDLE LOCKSTITCH SERIES

- ✓ 采用内置式直驱伺服系统，优化了缝纫工艺
Adopt build-in direct drive servo motor, optimize the sewing technology.
- ✂ 操作空间对比老款增加到16.5×20×26mm，缝纫更加舒适
Increase by 16.5*20*26mm operation space, more comfortable sewing.
- ✂ 剪线性能调试简单，针位更换更加方便
Simple trimming performance debugging, easy to change the needle gauge set.
- 💡 配多档可调节LED照明灯，照亮缝料，提高品质
Adopt multi-range adjustable LED lights, illuminate sewing materials, improve sewing quality.
- ⌚ 自动剪线、自动倒回缝、自动抬压脚，提高生产效率30%
Automatic thread trimming, automatic reversing, automatic foot lifter, increase productivity by 30%.
- 💧 微油润滑，具有低噪音，低振动，低污染
Adopt mini oil lubrication, lower noise, vibration and pollution.
- 🔄 送布盘被定位板固定，因此可在缝纫中防止发生偏移
The cloth feeding dial is fixed by the positioning plate, so deviation can be prevented in sewing.
- ✓ 使操作人员快速有效的对缝纫中出现的情况作出反映
It adopts less energy lost direct-drive motor, so that the operator can response to any sewing condition quickly and effectively.
- 🖥 采用传动损失小的电脑直接驱动方式
It adopts small loss computer direct drive way.
- ✂ 有直刀、旋刀剪线方式
Including straight and round knife trimming.

宽大的操作空间
Large operating space



节能减耗
Energy saving and reducing consumption



多速段软启动 Multistage speed, soft start function

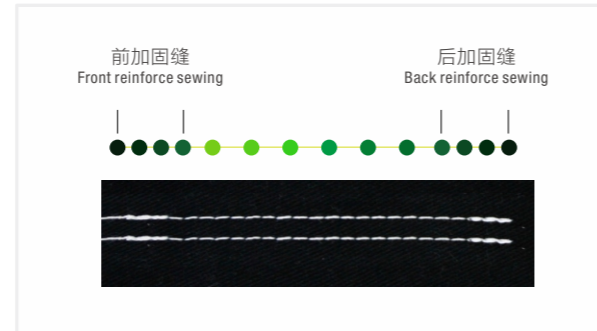
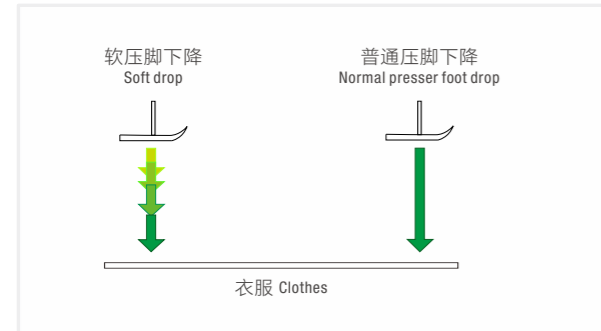
电控箱加强了软件强度, 提高马达功率20%
Control box optimizes software, increases motor power by 20%

分离针的角度直接可以通过调整参数调整, 便于调试
The split needle angle can be directly adjusted by parameters, convenient for debugging

有效防止缝纫偏差的送布针、防止皱且能进行小回转的小送布
Effectively prevent the deviations of the needle which prevents wrinkles and can make small rotation of small feed

压脚软下降, 防止高档布破损
Presser foot soft drop function can prevent high-grade fabric from damaging.

装饰加固缝, 实现来回加固缝的针孔重合
Decorative reinforce sewing to realize coincide stitch during back and forth reinforced sewing.

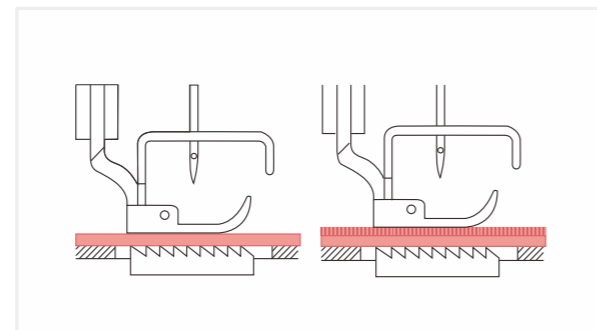
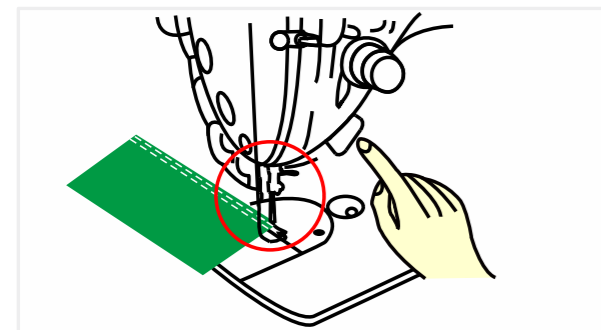


防断针功能 Prevent needle breakage function

手工倒缝时, 自动将针提升到安全位置, 避免断针
The needle will be automatically lifted to a safety position to avoid breakage during manual reverse sewing.

提高缝纫质量 Improve sewing quality

用最合适的浮线压脚, 进行浮线缝纫, 减轻了缝制品的损伤
Adopt float line sewing with the most suitable float line presser foot to reduce the damage of material.



Icon 1	Icon 2	Icon 3	Icon 4	Icon 5	Icon 6	Icon 7	标准旋梭 Standard rotating hook	Icon 8	Icon 9	Icon 10	Icon 11
ZJ2842-BD-D3-3	DPx511#~14#	4	7-13	★	6.4	★	★	★			3000
ZJ2842-5-BD-D3-3	DPx514#~22#	5	7-13	★	6.4	★	★			★	3000
ZJ2845-BD-D3	DPx511#~14#	5	7-13	★	6.4	★	★			★	3000
ZJ2845-5-BD-D3-3	DPx514#~22#	5	7-13	★	6.4	★	★			★	3000
ZJ2872-BD-D3-3	DPx511#~14#	7	7-13	★	6.4	★		★	★		3000
ZJ2872-5-BD-D3-3	DPx514#~22#	7	7-13	★	6.4	★		★	★		3000
ZJ2875-BD-D3-3	DPx511#~14#	7	7-13	★	6.4	★		★	★		3000
ZJ2875-5-BD-D3-3	DPx514#~22#	7	7-13	★	6.4	★		★	★		3000
ZJ8420-5	DPx511#~14#	4	7-15	★	6.4	★	★		★		3000
ZJ8720-5	DPx511#~14#	7	7-15	★	6.4	★		★	★		3000
ZJ8450-5	DPx511#~14#	5	7-15	★	6.4	★	★		★		3000
ZJ8750-5	DPx511#~14#	7	7-15	★	6.4	★		★	★		3000

ZIGZAG SERIES

曲折缝系列

ZOJE THE BEST IN CHINA

精湛源自细腻, 我们用细腻的手法成就每一道工艺; 精品出自精密, 我们用精密的设计锻造每一台机器; 品牌源自配置, 中捷, 用品质打造卓越的世界品牌!

Superb craftsmanship comes out of delicate technique with which achieves every craft; Excellent product comes out of precise design with which every machine is well made; And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.





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全方位出色表现

ALL-ROUND OUTSTANDING PERFORMANCE

新一代曲折缝缝机实现电子控制，性能更加先进，具有自动剪线、自动倒回缝、自动抬压脚、自动停针等功能；花样多、微油、节能、线迹美观。

The newly zigzag sewing machine achieves electronic control. It adopts auto trimmer, auto reversing, auto foot lifter, auto needle position and the performance is more advanced. More sewing patterns, mini oil, energy saving and beautiful stitches.



ZJ2290 series

电子微油直驱高速曲折缝

HIGH-SPEED DIRECT-DRIVE COMPUTERIZED MINI OIL ZIGZAG SEWING MACHINE

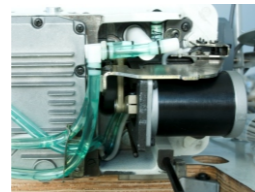
曲折缝系列
ZIGZAG SERIES

- 微油润滑系统，保证缝料清洁
Mini oil lubrication system, ensure the fabric clean.
- 多功能彩色液晶触摸屏操作面板
Multifunctional color LCD touch screen operation panel.
- 直驱伺服系统大幅提高设备的利用率
Direct drive servo system dramatically improve the utilization of machines.
- 具有连续缝、循环缝功能
Capable of continuously, cyclic sewing.
- LED照明灯，提高缝制品质
LED, improve the quality of sewing.
- 采用伺服马达直接驱动方式
It adopts direct drive servo motor.

内旋梭
镀钛金属处理可防止发热
Inner hook
The coated with titanium metal treatment of inner hook can prevent heating.



采用了新开发的送布机构
Adopts a new developed feed institutions



适应多种面料缝制各种图案
Suit for a variety of fabrics for sewing various patterns.



能适应各种面料的送布机构
Feed institutions adapt variety of fabrics

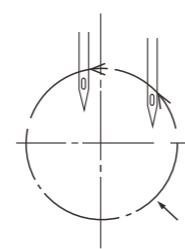
扩大了送布牙的高度以及倾斜度的调整范围。送布牙可在向上，水平以及向下的范围进行调整，以求适应高低段部位的缝制。

Expand the height of feed dog and the range of tilt adjustment. Feed dog can be adjusted range from upward, horizontal, downward, and adapt to high and low segment sewing function.

← 缝制方向
Sewing direction



向上
Upward
水平
Horizontal
向下
Downward



旋梭轴补偿机构
Hook axis compensation structure

通过对旋梭轴进行补偿，旋梭钩尖的相位位置大致均等。

By compensating for the hook axis, the phase position of the hook tip is roughly equal..

花样 Patterns	直线	标准人字	2段人字	3段人字	左-弧线 Scallop (left)				右-弧线 Scallop (right)				左-暗线 Blind stitch (left)		
	Straight stitch	Standard zigzag	2 steps zigzag	3 steps zigzag	1	2	3	4	1	2	3	4	标准型 Standard type	L-型 L-type	
缝纫 花样 Pattern	—	~	~	~	~	~	~	~	~	~	~	~	~	~	~
针数 Stitch number	-	24	4	6	24	12	24	24	24	24	12	24	24	直线针数最多 能设99针 Straight line: max. 99 stitches	

提供直线、2段、3段扇形、暗缝线迹、L型线迹等16种基本花样，内置人字输入功能，另外还提供L-型暗缝线迹。
There are 16 basic patterns, such as straight stitch, two and three scallops, blind stitch and L-type stitch. Internally installed zigzag pattern input function, it also provides L-type blind stitch.

		ZJ2290S/2290B	ZJ2290S-SR
用途 Application		女士内衣、女装夹克、罩衫的领子等 Lingerie, Jacket for women, Collar for overalls, etc.	
最高缝速 Max. speed		5000rpm(当摆幅不大于4mm时) 5000rpm(While stitch width is less than 4mm)	4500rpm
最大机针摆幅 Max. needle swing		标准花样：8mm/2步：10mm/3步 Standard patterns: 8mm for 2 steps, 10mm for 3 steps	
最大送布量 Max. fabric feed		5mm	
针距控制 Needle gauge control		手动 By hand	步进电机控制 By step motor
参数变更 Parameter exchange		采用触摸屏直接输入 Input through touch screen	
压脚提升量 Alternation range		手提5.5mm / 膝提10mm / 自动抬压脚6mm 6mm by hand 5.5mm/ by knee 10mm/ by auto foot lifter 6mm	
旋梭 Hook		进口旋梭 Japanese hook	
挑线方式 Thread take-up		旋转梭 Rotary hook	
自动抬压脚 Auto foot lifter		选择部件 Optional attachment	
标准针迹花样 Standard pattern		8种/14个花样 8 types/14 patterns	14种/20个花样 14 types/20 patterns
底线卷线头部 Under thread winding head		内藏式 Hidden type	
出厂机针 Needle		蓝狮 DPx5#70(#65-#90) Schmetz DPx5#70(#65-#90)	
头部驱动方式 Driving mode		AC伺服马达直接驱动 AC servo motor drive	
加油方式 Lubrication mode		自动供油(针杆、旋梭) Auto lubrication (for needle bar and hook)	
车缝空间 Operation space		300mm	
电源单相 Single-phase power		100~120V, 200~240V	
重量 Weight		75Kg	
功能 Function		标准款(自动剪线) Standard model (with auto-trimmer)	基本款(无自动剪线) Basic model (without auto-trimmer)
		针距采用步进电机控制 Stitch length controlled by step motor	



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曲折缝之美
THE BEAUTY OF ZIGZAG MACHINE

线迹美观稳定、应用广泛
Beautiful and solid stitch, wide application

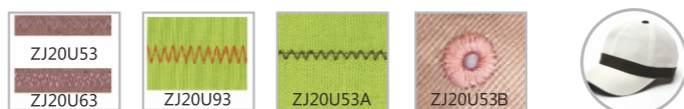


ZJ20U

中速曲折缝缝切机
ZIGZAG MACHINE

曲折缝系列
ZIGZAG SERIES

- ZJ20U93 具有自动供油系统
ZJ20U93 adopts automatic lubrication system.
- ZJ20U53A为西服口袋专用
ZJ20U53A is specially for suit pockets.
- ZJ20U53B为鞋帽装饰专用。
ZJ20U53B is specially for the decorate holes of shoes and caps.



Icon	Model	Year	Speed (rpm)	Stitch Width (mm)	Stitch Length (mm)	L	M	Foot
	ZJ20U53	1910-05	2000	5	9	★	★	6.35/9mm
	ZJ20U63	1910-05	2000	5	12	★	★	6.35/9mm
	ZJ20U93	1910-05	2000	5	9	★	★	6.35/9mm

OVERLOCK SERIES

包缝机系列

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

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新一代直驱一体式电脑包缝机

NEW GENERATION DIRECT DRIVE COMPUTERIZED OVERLOCK MACHINE (ALL-IN-ONE)

适用于中、厚料织物，针织内、外衣、牛仔、床上用品等面料的搭接缝、装饰缝，包边宽度范围广，最大包边宽度6MM；

Suit for medium, heavy duty fabric, include knitting, jeans, bedding article. Wider overlock edge range, and maxim width cover 6mm.



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首创包缝机一体机新时代

INITIATED A NEW ERA LL-IN-ONE DESIGN OF OVERLOCK,

市场技术创新引领者

Leader of etchnology innovation



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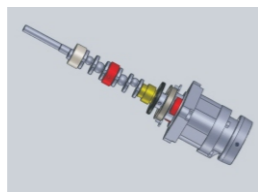
ZJ893A-4-13H

简易一体式高速包缝机

HIGH SPEED ELECTROMAGNETIC COMPUTERIZED OVERLOCK MACHINE(ALL-IN-ONE)

包缝机系列
OVERLOCK SERIES

- 直驱伺服马达驱动
Direct drive servo motor.
 - 操作简单，噪音低、振动小
Easy operation, low noise, low vibration.
 - 节能环保，降低制造成本
Power saving and environmental protection, low down the cost.
 - 优化设计超高速6500针/分缝速
Optimal design, maximum speed 6500rpm.
 - 采用强制回油结构
Adopts the full enclosed needle bar and force oil return system.
 - 线迹美观,性能稳定
Beautiful stitch, stable performance.
- 创新连接轴采用软连接结构
Innovative shaft adopts the soft connection syetem
 - 一体式电控
Integrated control box
 - MC/E4U微电脑拉力式送带机
MC/E4U mirco computerized belt feeder device



Model	Needle	Stitch	Stitch	Stitch	Stitch	Stitch	Stitch	Stitch	Stitch	Speed
ZJ893A-3-17	DC×27#11	1	3	—	4mm	0.5-3.8mm	0.7-1.7	5.5	6000	
ZJ893A-3-16S2	DC×27#11	1	3	—	1.5mm	0.5-3.2mm	0.7-1.7	5.5	6000	
ZJ893A-4-13	DC×27#11	2	4	2	6mm	0.5-3.8mm	0.85-1.7	6	6000	
ZJ893A-4-13H	DC×27#11	2	4	2	6mm	0.5-3.8mm	0.85-1.7	6	6000	
ZJ893A-5-38	DC×27#14	2	5	3	4mm	0.5-3.8mm	0.7-1.7	5.5	6000	
ZJ893A-5-70	DC×27#14	2	5	5	5mm	0.5-3.8mm	0.7-1.7	5.5	6000	
ZJ893A-5-86	DC×27#21	2	5	5	6mm	0.6-5.3mm	0.8-1.5	5.5	6000	
ZJ893A-6-355	DC×27#14	3	6	5	6mm	0.6-5.3mm	0.8-1.5	5.5	6000	

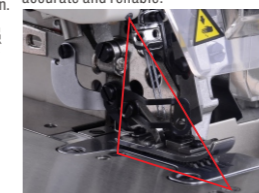
ZJ953-13H-ED3

超高速三自动直驱四线电脑包缝一体机

SUPER HIGH SPEED 3 AUTOMATIC 4 THREAD DIRECT DRIVE COMPUTERIZED OVERLOCK (BUILT IN ONE HEAD)

包缝机系列
OVERLOCK SERIES

- 无需再安装，配合精确度100%
Do not install, coordinate definition is 100%.
 - 直接启动，速度更快，定位更精准
Turn on directly, more faster speed, more accurate in location.
 - 一体直驱技术，传动效率高、穿刺力更强
Direct drive technology, high transmission efficiency More stronger puncture force
 - 面料适应性更强，适应各类不同面料
The adaptaion of material is more stronger and suitable for kinds of material.
 - 卓越性价比
Distinguished cost performance
- 采用最新型的传感器，更稳定精准可靠
Adopt the latest sensor, more stable, accurate and reliable.
 - 一体直驱技术、更高效更便捷
Direct drive technology, more efficient and convenient
 - 先进电磁剪线设计
The advanced design of electromagnetism trimming



- 省电节能
Power saving
- 散热系统
Cooling system
- 高效自动化
Efficient automation
- 超高速
Supper speed

高速直驱一体式包缝机将控制器与电机集成一体，打破了传统伺服控制器与伺服电机的模式，实现了电机和控制器一体化设计；

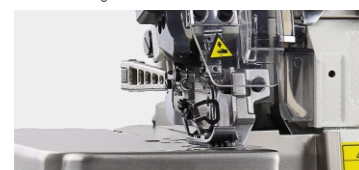
High speed direct drive overlock sewing machine combined the control box with motor, break through the mode of the traditional servo control box and servo motor, making the motor amd control box come true integration.



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ZJ953-13H- PD3为电脑控制三自动机型，该机型配有红外光电系统，数码控制自动剪线、切带，配有前后集尘装置，同老式三自动机型相比有以下特点：

ZJ952-13-BD-D3A is a machine of computerized automatic model. The model is not only equipped with an infrared opto-electric system to digitally control automatic thread trimming and belt cutting, but also equipped with dust-collecting devices at the front and at the back. Compared with the previous automatic models, it has following features:



电脑控制三自动机型可轻易将布条、松紧带等剪断；
The automatic trimming of computerized machine can cut the cloth, elastic cord easily.

电脑控制三自动机型在剪线时缝料不需停顿即可完成剪线，并可按照需求调节操作面板中剪线长短即可控制缝料前后端线辨的长短，即可提高工作效率又可节省用线量；

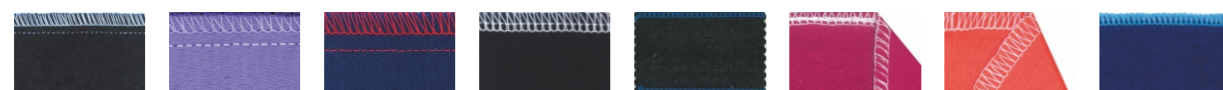
The computerized machine can complete the thread trimming without any pause when trimming sewing materials. And in accordance with demand to adjust the length of thread on the operator panel, then control the length of front and back after trimming sewing materials, which can improve efficiency and save thread consumption.

电脑控制三自动机型通过电磁阀控制供气，可灵活调节吸尘时间，根据需要在剪线前后短时间内（1-3秒）吸气，在缝制较长缝料时也可设定在缝制中间短时间内（1-3秒）吸气，因此可节省气源70%以上；

The computerized machine control air supply base on solenoid valve. The suction device time can be adjusted freely. According to the requirement the suction device time can be set within 1-3 seconds after thread trimming. If sewing process for a long time, the air-in draft time also can be set within 1-3 seconds during sewing. So it can realize saving air resource 70% at least.

电脑控制三自动机型切刀由切刀气缸通过连杆独立控制，只在需要剪线时才工作，因此不易磨损（相同工作时间内新切刀磨损量不足老式切刀的千分之一），切刀寿命长；

The trimming knife of computerized machine is controlled via rod by air cylinder, only work when need, so the knife is not easy to be damaged, compare with old type, much extend the work life.



ZJ933-38-ED3 五线中厚料 Five-threads, medium heavy material	ZJ933-86-ED3 五线厚料 Five-threads heavy material	ZJ933-70-ED3 五线宽针距 Five-threads wide gauge	ZJ953-12-ED3 四线包缝 Four-threads	ZJ953-13H-ED3 四线厚料 Four-threads, heavy material	ZJ953-180-ED3 三线倒回缝 Three-threads back latching sewing	ZJ953-17-ED3 三线包缝 Three-threads overlock sewing machine	ZJ953-16S2-ED3 三线窄边 Three-threads, narrow edge
--------------------------------------------------------------------	--------------------------------------------------------	-----------------------------------------------------	--------------------------------------	----------------------------------------------------------	-----------------------------------------------------------------	---------------------------------------------------------------------	---------------------------------------------------------

Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJ953-17-ED3	DCx27#11	1	3	—	4	0.5-3.8	0.7-2	5	7500
ZJ953-17H-ED3	DCx27#18	3	3	—	7	0.8-5	0.8-1.5	5	7500
ZJ953-13-ED3	DCx27#11	2	4	2	2+4	0.5-3.8	0.7-2	5	7500
ZJ953-13H-ED3	DCx27#11	2	4	2	2+4	0.5-3.2	0.85-2.8	7	7500
ZJ953-13-PD3	DCx27#11	2	4	2	2+4	0.5-3.8	0.7-2	5	7500
ZJ953-13H-PD3	DCx27#11	2	4	2	2+4	0.5-3.2	0.85-2.8	7	7500
ZJ933-38-ED3	DCx27#14	2	5	2	4	0.5-3.8	0.7-2	5	7500
ZJ933-70-ED3	DCx27#14	2	5	5	5	0.8-3.8	0.7-2	5.5	7500
ZJ933-86-ED3	DCx27#21	2	5	5	6	0.8-5	0.8-1.5	7	7500
ZJ933-355-ED3	DCx27#11	3	6	4+2	2+4	0.5-3.8	0.7-2	5	7000

注：ED表示为电动剪线 PD表示气动剪线
Note: ED means electromagnetic computerized.

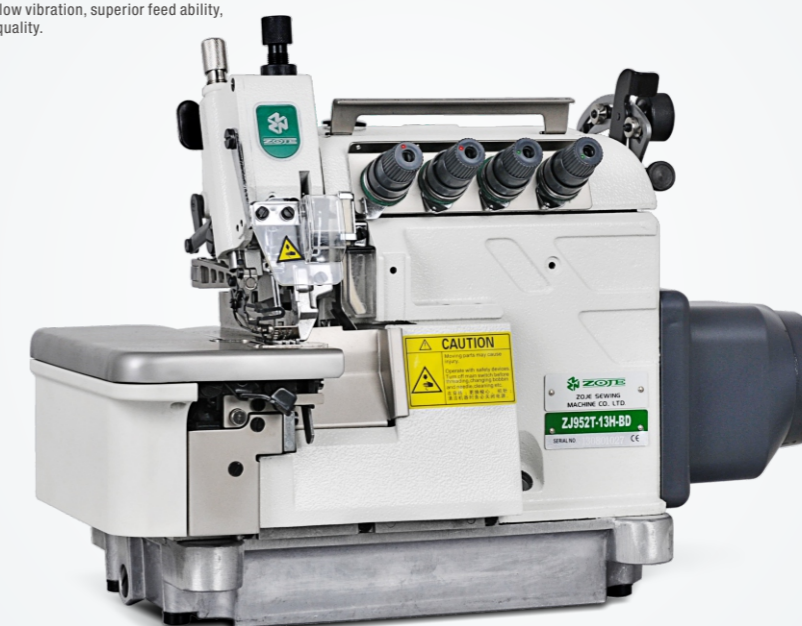
包缝系列可选择附件表 The optional accessories for overlock series

1 伺服马达 Servo motor	HVP-90-BR-215	550W 220V停针位用 ZJ550W 220V With synchronizer of needle positioning function			
2 微电脑拉力式送带机 Micro-computerized pulling-type tape feeder	MC/E8U				
3 上、下拖轮装置 Up and down puller device	PK				
4 送带、送料机 Tape/fabric feeding machine	MDK62				
5 立式吸风切线刀组 Vertical trimming and suction device	KS-308046-91	三线、四线用 Suit for 3 and 4 thread overlock			
6 水平吸风切线刀组 Horizontal trimming and suction device	KH 308020A-91	五线、六线用 Suit for 5 and 6 thread overlock			
7 气动吸尘装置 Pneumatic dust suction device	KY3112				
	GA102-1-F				
8 气动吸尘抬压脚装置 Pneumatic dust suction device	KY3112+T(EX)				
	GA102-1-P-F(EX)				
9 微电脑拉力式送带机 Micro-computerized pulling-type tape feeder	TFU15-3				
10 圆领辅助器 Tee aid	AC1301			筒式包缝机用 Suit for cylinder type overlock	
11 中性吸风装置 Neutral suction device	GA111A-1			筒式包缝机用 Suit for cylinder type overlock	
12 自动送带切带装置 Automatic tape feeding and cutting device	MCA18K			筒式包缝机用 Suit for cylinder type overlock	
13 上送带机 Upper tape feeding device	UTF01-TU2				

绿色差动之美
THE BEAUTY OF GREEN DIFFERENTIAL MOTION

操作简单，噪音低、振动小，优越的送布能力，实现完美缝制品质。

Simple operation, low noise, low vibration, superior feed ability, Realizing perfection sewing quality.

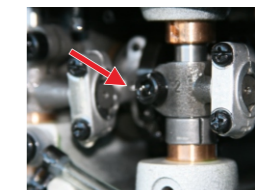


ZJ952T-13H-BD

超高速直驱上下差动包缝机
SUPER HIGH-SPEED DIRECT-DRIVE TOP AND BOTTOM DIFFERENTIAL MOTION OVERLOCK SEWING MACHINE

包缝机系列
OVERLOCK SERIES

- 适用于做棉衣、羽绒服、内衣等缝制；
Suit for sewing cotton-padded clothes, down jacket, underwear and so on.
- 全封闭式直驱针杆
Totally-enclosed direct drive needle bar
- 高强度铝合金连杆机构
High-strength aluminum alloy connecting bar mechanism
- 外置针距调节机构
External needle gauge adjusting mechanism
- 大针距、上下送布调节方便
Big needle gauge, easy to adjust the top and bottom feed dog.
最高达到6500针/分
Maximum sewing speed is up to 6500rpm.
- 全封闭式针杆及强制回油结构
Totally-enclosed needle bar and coercive oil return device.
- 直驱伺服马达驱动
Adopts direct drive servo motor.
- 最新牙架密封装置
Latest feed dog sealing device.



Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJ952T-13H-BD	DCx27#14	2	4	2	2+4mm	2-7mm	0.8-1.2	7mm	6700
ZJ932T-38-BD	DCx27#14	2	5	3	3+4mm	1.5-6mm	0.8-1.2	5.5mm	6000



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高性价比筒式包缝机

COST-EFFECTIVE CYLINDER OVERLOCK SEWING MACHINE

该小筒包缝直驱一体机将控制器与电机集成一体，方便操作，节能环保。小头设计，适用于筒式缝纫。

Integrate the control box and servo motor into machine head, which realize convenient operation and energy saving. Unique design suitable for cylinder sewing.



ZJ952S-13-BD

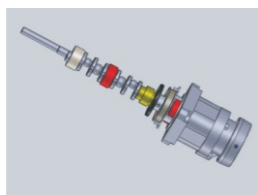
超高速直驱筒式包缝机

SUPER HIGH-SPEED DIRECT DRIVE CYLINDER OVERLOCK SEWING MACHINE

包缝机系列
OVERLOCK SERIES

- 直驱伺服马达驱动
Direct drive servo motor.
- 操作简单，噪音低、振动小
Simple operation, low noise, low vibration
- 节能环保，降低制造成本
Energy saving achieves lower production cost.
- 优化设计超高速6500针/分缝速
Optimized design, maximum speed is up to 6500rpm, greatly improving the production efficiency.
- 采用全封闭式针杆及强制回油结构
Totally-enclosed needle bar and coercive oil return device.
- 线迹美观,性能稳定
Beautiful stitch and stable performance.

创新连接轴采用软连接结构
Unique soft connecting structure



适用于各种小筒的包边包缝
Suitable for any narrow cylinder edge seaming



MC/E4U微电脑拉力式送带机
MC/E4U micro-computerized pulling-type tape feeder



ZJ952S-13-BD	DC×27#11	2	4	2	2+4mm	0.7-3.2mm	0.8-1.5	5mm	6500	

INTERLOCK SERIES

绷缝机系列

ZOJE THE BEST IN CHINA

精湛源自细腻，我们用细腻的手法成就每一道工艺；精品出自精密，我们用精密的设计锻造每一台机器；品牌源自配置，中捷，用品质打造卓越的世界品牌！

Superb craftsmanship comes out of delicate technique with which achieves every craft; Excellent product comes out of precise design with which every machine is well made; And excellent brand comes out of product configurations. ZOJE is making efforts to create an excellent global brand with excellent quality.





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技术创新引领者 TECHNICAL INNOVATION LEADER

最新一代筒式绷缝机，适用于内衣裤、运动衫
接缝下摆车缝的缝制

New generation cylinder type interlock,
suitable for underwear, sports shirt's
juncture and hem stitch..



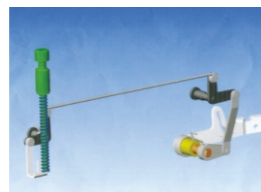
ZJC2500-156M-BD-D3

高速直驱自动剪线筒式包缝机
HIGH-SPEED DIRECT-DRIVE AUTOMATIC TRIMMING CYLINDER TYPE INTERLOCK SEWING MACHINE

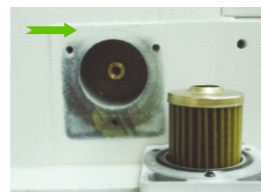
绷缝机系列
INTERLOCK SERIES

- 差动调节机构
Synchronous differential adjustment device.
- 折下摆、埋压拷克骨、卷边缝
Bottom Hemming/ Seaming / Curling.
- 移动式护针器保护机针
Mobile needle protector protects the needle.
- HR和SP装置，防止断线
The HR and SP devices prevent thread breaking,
stitch skipping and fabric melting at high temperature.
- 迷你型小马达直接驱动
Mini motor direct drive.
- 自动剪线，操作方便
Automatic thread trimming, easy operation.

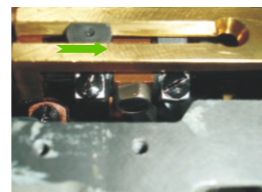
抬压脚专利设计
Patented foot lifter design



全封闭式自动润滑系统
Fully-enclosed automatic
lubrication system



弯针传动专利设计
Patented looper transmission design



ZJC2500-156M-BD-D3	UY128GAS11#	3	5	5.6	1.4-4.4	1/0.7-1/1.7	7	6000
ZJC2500-164M-BD-D3	UY128GAS11#	3	5	6.4	1.4-4.4	1/0.7-1/1.7	7	6000

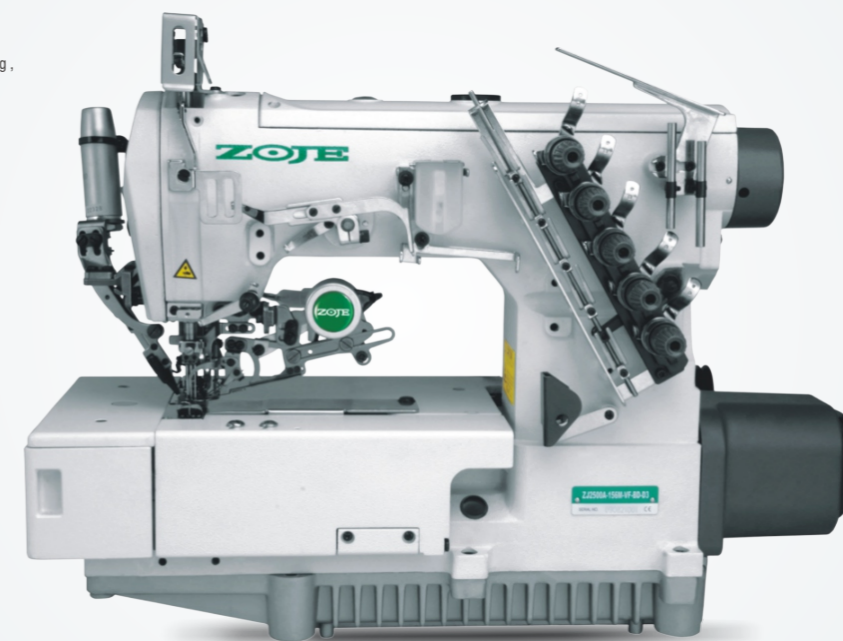


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高品质多样化缝制 HIGH QUALITY AND DIVERSIFIED SEWING

具备丰富的各种机种，适应各种各样的装饰缝
广泛应用于针织、服装、胸罩、内衣等缝制

Kinds of machines, suitable for
variety of decorative stitch.
Widely used in knitting, clothing,
bra, underwear etc.



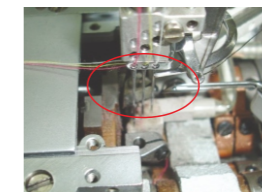
ZJ2500A-156M-VF-BD-D3 series

超高速平台式绷缝机系列
SUPER HIGH SPEED INTERLOCK SEWING MACHINE

绷缝机系列
INTERLOCK SERIES

- 抬压脚专利设计
Patented foot lifter design.
- 弯针传动专利设计
Patented looper transmission design.
- HR和SP装置，防止断线
HR and SP device to prevent thread broken.
- 高品质多样化缝制
High quality and diversified sewing.
- 可配置多附件进行多功能作业
Variety accessories are configured to achieve
multi-function operations.

移动式护针器保护机针
Movable needle guard protects
the needle



可调式针杆挑线机构设计
Adjustable needle bar, thread
take-up mechanism design



最新专利翻开式针杆护罩设计
Newest patented opened needle
bar guard design



ZJ2500A-156M-VF-BD-D3	UY128GAS11#	3	5	5.6	1.4-4.2	1/0.8-1/1.3	7	6500
ZJ2500A-164M-VF-BD-D3	UY128GAS11#	3	5	6.4	1.4-4.2	1/0.8-1/1.3	7	6500
ZJ2530A-156M-VF-BD-D3	UY128GAS11#	3	5	5.6	1.4-4.2	1/0.8-1/1.3	7	6500
ZJ2530A-164M-VF-BD-D3	UY128GAS11#	3	5	6.4	1.4-4.2	1/0.8-1/1.3	7	6500



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ZJC2521

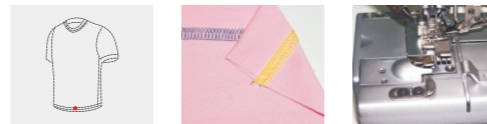
高速左切刀筒式绷缝机
HIGH SPEED CYLINDER TYPE INTERLOCK MACHINE WITH LEFT KNIFE

本机除了能完成一般普通针织产品的缝制外，更能适应柔软的，薄的弹性面料，实现柔软、流畅、高伸缩性的缝制效果；广泛用于针织、服装、胸罩、各种内衣等缝制。

其特点在于具有修边作用，是高档服饰缝制的必备机型。

Besides ordinary knitted cloth, this model can also sew soft and thin flexible fabric very well, achieve soft, fluent and elastic sewing effect; it is widely used in sewing knitted cloth, bra and all kinds of underwear.

This model is specialized in edge trimming which is necessary for high grade cloth.



Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJC2521-156M-BD-D3	UY128GAS11#	3	5	5.6	1.4-4.4	1/0.7-1/1.7	7	4500
ZJC2521-164M-BD-D3	UY128GAS11#	3	5	6.4	1.4-4.4	1/0.7-1/1.7	7	4500

绷缝机系列
INTERLOCK SERIES



扫一扫更多内容
Scan for more information



ZJ2479A

高速裤耳绷缝机
HIGH SPEED BELT LOOP INTERLOCK MACHINE

本机具有裤耳专用卷边机构和左右切刀修边机构，专门用于缝制各种休闲裤、西装裤、牛仔裤等裤耳，独特的前压脚机构专利设计有效解决了机器运动时噪音过大问题，同时可以方便接布。

Equipped with belt loop hemming device, left and right edge trimmer, suitable for belt loops of different kinds of pants. Patented presser foot lifter mechanism which effectively solve the problem of excessive noise during sewing is easier for continuously sewing.



前压脚机构专利设计
Patented foot lifter mechanism design

线迹正面
Front side stitch

线迹反面
Back side stitch

Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJ2479A-056M-VF-BD	UY128GAS14#	2	4	5.6	1.4-4.2	1/0.8-1/1.1	6	4000
ZJ2479A-064M-VF-BD	UY128GAS14#	2	4	6.4	1.4-4.2	1/0.8-1/1.1	6	4000



扫一扫更多内容
Scan for more information



ZJ2539A

超高速上花边平台式绷缝机
SUPER HIGH SPEED LACE ATTACHING FLAT TYPE INTERLOCK SEWING MACHINE

本机带右切刀修布边装置及机械式松紧带装置，精确的同步滚轮设计可有效防止缝制纠结及尺寸长短不一情形，可调的最大松紧宽度大80mm；本机适用于缝制女士女衣上花边，实现柔和、高伸缩性的缝制效果。

可选择附件装置：UT/NWP/DST自动剪线装置、PY后拖布轮装置（二者不能同时使用）。

Equipped with tape binding cutting device and mechanical elastic device, precise synchronization roller design can effectively prevent the sewing with different length and size, adjustable maximum elastic degree width is 80 mm. Suit for the lingerie lace, elastic and underwear etc.

Optional attachment: UT/NWP/DST thread trimmer device, PY rear puller (Both devices cannot be used at the same time).



Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJ2539A-156S-1-VF-BD-D3	UY128GAS14#	3	5	5.6	1.4-4.2	1/0.8-1/1.3	7	5000
ZJ2539A-164S-1-VF-BD-D3	UY128GAS14#	3	5	6.4	1.4-4.2	1/0.8-1/1.3	7	5000

绷缝机系列
INTERLOCK SERIES

ZJ-W500

平台式高速绷缝机
HIGH SPEED FLAT TYPE INTERLOCK MACHINE

ZJ-W562-1为基础缝切用，用于一般平缝合下摆车缝；
ZJ-W562-2为上带滚边用。

ZJ-W562-1, suitable for general seaming and bottom hemming.
ZJ-W562-2, equipped with binder, suitable for tape binding.



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ZJ-W600

筒式高速绷缝机
HIGH SPEED CYLINDER TYPE INTERLOCK MACHINE

ZJ-W600 series 筒式高速绷缝机
ZJ-W662-1为基础缝切用，用于一般平缝合下摆车缝；
ZJ-W662-2为上带滚边用。

-BD为直驱型

ZJ-W600 series: cylinder type interlock machine
ZJ-W662-1, suitable for general seaming and bottom hemming.
ZJ-W662-2, equipped with binder, suitable for tape binding.
-BD: Direct drive servo motor



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Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon	Icon
ZJ-W562A-1-356-BD-D3B	UY128GAS11	3	5	5.6	1.2-4.4	1/0.7-1/1.3	5/7	6000
ZJ-W562A-1-364-BD-D3B	UY128GAS11	3	5	6.4	1.2-4.4	1/0.7-1/1.3	5/7	6000
ZJ-W562AXL-1-356-BD-D3B	UY128GAS14	3	5	5.6	3.5-7.5	1/0.7-1/1.3	5/7	5000
ZJ-W562AXL-1-364-BD-D3B	UY128GAS14	3	5	6.4	3.5-7.5	1/0.7-1/1.3	5/7	5000
ZJ-W662-1-356-BD-D3B	UY128GAS11	3	5	5.6	1.5-4.5	1/0.6-1/1.3	5/7	6000
ZJ-W662-1-364-BD-D3B	UY128GAS11	3	5	6.4	1.5-4.5	1/0.6-1/1.3	5/7	6000
ZJ-W662P-1-356-BD-D3B	UY128GAS11	3	5	5.6	1.5-4.5	1/0.6-1/1.3	5/7	5000
ZJ-W662P-1-364-BD-D3B	UY128GAS11	3	5	6.4	1.5-4.5	1/0.6-1/1.3	5/7	5000

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